(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 24 April 2003 (24.04.2003)

PCT

GB

(10) International Publication Number WO 03/032972 A1

(51) International Patent Classification⁷: A61K 31/166, 31/167, C07C 233/65, 233/66, 233/69, 237/22, 311/05, C07D 213/40, 215/12, 231/40, 277/46, 285/12, 417/04

(21) International Application Number: PCT/EP02/11577

(22) International Filing Date: 16 October 2002 (16.10.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data: 0124941.6 17 October 2001 (17.10.2001)

(71) Applicant (for all designated States except US): GLAXO GROUP LIMITED [GB/GB]; Glaxo Wellcome House, Berkeley Avenue, Greenford, Middlesex UB6 0NN (GB).

(72) Inventors; and

(75) Inventors/Applicants (for US only): ANGELL, Richard, Martyn [GB/GB]; c/o GlaxoSmithKline, Gunnels Wood Road, Stevenage, Hertfordshire SG1 2NY (GB). ASTON, Nicola, Mary [GB/GB]; GlaxoSmithKline, Gunnels Wood Road, Stevenage, Hertfordshire SG1 2NY (GB). BAMBOROUGH, Paul [GB/GB]; GlaxoSmithKline, Gunnels Wood Road, Stevenage, Hertfordshire SG1 2NY (GB). BAMFORD, Mark, James [GB/GB]; GlaxoSmithKline, New Frontiers Science Park South, Third Avenue, Harlow, Essex CM19 5AW (GB). COCKERILL, George, Stuart [GB/GB]; c/o GlaxoSmithKline, Gunnels Wood Road, Stevenage, Hertfordshire SG1 2NY (GB). MERRICK, Suzanne, Joy [GB/GB]; GlaxoSmithKline, Gunnels Wood

Road, Stevenage, Hertfordshire SG1 2NY (GB). SMITH, Kathryn, Jane [GB/GB]; GlaxoSmithKline, Gunnels Wood Road, Stevenage, Hertfordshire SG1 2NY (GB). WALKER, Ann, Louise [GB/GB]; GlaxoSmithKline, Gunnels Wood Road, Stevenage, Hertfordshire SG1 2NY (GB).

(74) Agent: GLADWIN, Amanda, Rachel; GlaxoSmithK-line, CN925.1, 980 Great West Road, Brentford, Middlesex TW8 9GS (GB).

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

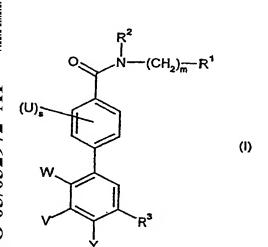
Published:

with international search report

 before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

[Continued on next page]

(54) Title: 5'-CARBAMOYL-1,1-BIPHENYL-4-CARBOXAMIDE DERIVATIVES AND THEIR USE AS P38 KINASE INHIBITORS



(57) Abstract: Compounds of formula (I): wherein when m is 0 to 4 R^1 is selected from C_{1-6} alkyl, C_{3-7} cycloalkyl, C_{2-6} alkenyl, $-SO_2NR^4R^5$, $-CONR^4R^5$ and $-COOR^4$; and when m is 2 to 4 R^1 is additionally selected from C_{1-6} alkoxy, hydroxy, NR^4R^5 , $-NR^4SO_2R^5$, $-NR^4SOR^5$, $-NR^4COR^5$, and $-NR^4CONR^4R^5$; R^2 is selected from hydrogen, C_{1-6} alkyl and $-(CH_2)_n-C_{3-7}$ cycloalkyl; R^3 is the group $-CO-NH-(CH_2)_p-R^6$; U is selected from methyl and halogen; W is selected from methyl and chlorine; V and Y are each selected independently from hydrogen, methyl and halogen; m is selected from 0, 1, 2, 3 and 4 wherein each carbon atom of the resulting carbon chain may be optionally substituted with one or two groups selected independently from C_{1-6} alkyl; n is selected from 0, 1, 2 and 3; p and r are independently selected from 0, 1 and 2; s is selected from 0, 1 and 2; or pharmaceutically acceptable salts or solvates thereof, and their use as pharmaceuticals, particularly as p38 kinase inhibitors.



WO 03/032972 A1



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

5'-CARBAMOYL-1,1-BIPHENYL-4-CARBOXAMIDE DERIVATIVES AND THEIR USE AS P38 KINASE INHIBITORS

This invention relates to novel compounds and their use as pharmaceuticals, particularly as p38 kinase inhibitors, for the treatment of certain diseases and conditions.

We have now found a group of novel compounds that are inhibitors of p38 kinase.

According to the invention there is provided a compound of formula (1):

$$(U)_s$$
 (I)
 R^2
 $(CH_2)_m$
 R^3

10

5

wherein

when m is 0 to 4 R¹ is selected from C_{1-6} alkyl, C_{3-7} cycloalkyl, C_{2-6} alkenyl, $-SO_2NR^4R^5$, $-CONR^4R^5$ and $-COOR^4$:

15

and when m is 2 to 4 R¹ is additionally selected from C₁₋₆alkoxy, hydroxy, NR⁴R⁵, -NR⁴SO₂R⁵, -NR⁴SOR⁵, -NR⁴COR⁵, and -NR⁴CONR⁴R⁵;

R² is selected from hydrogen, C₁₋₆alkyl and –(CH₂)_n-C₃₋₇cycloalkyl;

 R^3 is the group -CO-NH-(CH₂)_p- R^6 ;

20

 R^4 and R^5 are independently selected from hydrogen, $C_{1\text{-6}}$ alkyl, heterocyclyl optionally substituted by $C_{1\text{-4}}$ alkyl; and phenyl wherein the phenyl is optionally substituted by up to two groups independently selected from $C_{1\text{-6}}$ alkoxy, $C_{1\text{-6}}$ alkyl and halogen;

25

or R^4 and R^5 , together with the nitrogen atom to which they are bound, form a five- to six-membered heterocyclic or heteroaryl ring optionally containing one additional heteroatom selected from oxygen, sulfur and nitrogen, wherein the ring may be substituted by up to two C_{1-6} alkyl groups;

when p is 0 to 2 R⁶ is selected from hydrogen, C₁₋₆alkyl, C₃₋₇cycloalkyl, CONHR⁷, phenyl optionally substituted by R⁹ and/or R¹⁰ or heteroaryl optionally substituted by R⁹ and/or R¹⁰;

2

and when p is 2 R^6 is additionally selected from C_{1-6} alkoxy, NHCOR 7 , NHCONHR 7 , NR 7 R 8 , and OH;

 R^7 is selected from hydrogen, C_{1-6} alkyl and phenyl wherein the phenyl group may be optionally substituted by up to two substituents selected from C_{1-6} alkyl and halogen;

R⁸ is selected from hydrogen and C₁₋₆alkyl;

or R^7 and R^8 , together with the nitrogen atom to which they are bound, form a five- to six-membered heterocyclic or heteroaryl ring optionally containing up to one additional heteroatom selected from oxygen, sulfur and nitrogen, wherein the ring may be substituted by up to two C_{1-6} alkyl groups;

 R^9 is selected from C_{1-6} alkyl, C_{1-6} alkoxy, -CONR 8 R 11 , -NHCOR 11 , -SO $_2$ NHR 11 , -NHSO $_2$ R 11 , halogen, trifluoromethyl, -X-(CH $_2$)_r-phenyl optionally substituted by one or more halogen atoms or C_{1-6} alkyl groups, -X-(CH $_2$)_r-heterocyclyl or -X-(CH $_2$)_r-heterocyclyl or heteroaryl wherein the heterocyclyl or heteroaryl group may be optionally substituted by one or more substituents selected from C_{1-6} alkyl;

R¹⁰ is selected from C₁₋₆alkyl and halogen;

or when R^9 and R^{10} are ortho substituents, then together with the carbon atoms to which they are bound, R^9 and R^{10} may form a five- or six-membered saturated or unsaturated ring to give a fused bicyclic ring system, wherein the ring that is formed by R^9 and R^{10} may optionally contain one or two heteroatoms selected from oxygen, nitrogen and sulfur;

R¹¹ is selected from hydrogen and C₁₋₆alkyl;

X is selected from -O- and a bond;

U is selected from methyl and halogen;

W is selected from methyl and chlorine;

V and Y are each selected independently from hydrogen, methyl and halogen;

m is selected from 0, 1, 2, 3 and 4 wherein each carbon atom of the resulting carbon chain may be optionally substituted with one or two groups selected independently from C_{1-6} alkyl;

n is selected from 0, 1, 2 and 3;

p and r are independently selected from 0, 1 and 2;

s is selected from 0, 1 and 2;

or a pharmaceutically acceptable salt or solvate thereof.

According to a further embodiment of the invention there is provided a compound of formula (IA):

10

5

15

20

25

30

3

$$R^{2}$$
 R^{2}
 R^{2}
 R^{3}
 R^{3}

wherein R^1 , R^2 , R^3 , m and X are as defined above, or a pharmaceutically acceptable salt or solvate thereof.

5

10

15

20

25

30

In a preferred embodiment, the molecular weight of a compound of formula (I) does not exceed 1000, more preferably 800, even more preferably 600.

In a preferred embodiment, R^1 is selected from $C_{1\text{-}4}$ alkyl, in particular, methyl, or iso-propyl, $C_{3\text{-}6}$ cycloalkyl, in particular cyclopropyl, cyclobutyl, cyclopentyl or cyclohexyl, -CONHCH₃, -SO₂NH₂, -SO₂N(CH₃)₂, methoxy, -NHSO₂CH₃ and -NHCOCH₃. In a further preferred embodiment, R^1 is selected from $C_{3\text{-}6}$ cycloalkyl, in particular cyclopropyl, cyclopentyl or cyclohexyl; -CONR⁴R⁵, in particular -CONHCH₃; hydroxy; NR⁴R⁵, in particular N(CH₃)₂; and -NR⁴SO₂R⁵, in particular -NHSO₂CH₃.

In a preferred embodiment, R^2 is selected from hydrogen, C_{1-4} alkyl and $-CH_2$ -cyclopropyl, more preferably hydrogen.

In a preferred embodiment, R^4 and R^5 are independently selected from hydrogen, C_{1-4} alkyl and phenyl. Particularly preferred are hydrogen and methyl.

In a preferred embodiment, R^6 is selected from $C_{1\text{--}4}$ alkyl, cyclopropyl, - CH_2 -cyclopropyl, pyridinyl and phenyl. In a further preferred embodiment, R^6 is selected from $C_{1\text{--}4}$ alkyl, in particular methyl, ethyl or n-propyl; $C_{3\text{--}6}$ cycloalkyl, in particular cyclopropyl or cyclobutyl; $CONHR^7$; phenyl optionally substituted by R^9 and/or R^{10} ; and heteroaryl, in particular thiazolyl, pyrazolyl, thiadiazolyl or pyridyl, optionally substituted by R^9 and/or R^{10} .

In a preferred embodiment, R^7 is selected from hydrogen and C_{1-4} alkyl, and phenyl optionally substituted by methyl or halogen. In a further preferred embodiment, R^7 is a phenyl group optionally substituted by up to two substituents selected from halogen.

In a preferred embodiment, R⁸ is selected from hydrogen and C₁₋₄alkyl.

In a preferred embodiment, R^9 is selected from C_{1-4} alkyl, -NHCOCH₃, pyridinyl, pyrimidinyl and oxadiazolyl. In a further preferred embodiment, R^9 is selected from C_{1-4} alkyl, in particular t-butyl; -CONR⁸R¹¹, in particular -CONH₂; -X-(CH₂)_r-phenyl optionally substituted by chlorine or methyl; and -X-(CH₂)_r-heterocyclyl or -X-(CH₂)_r-

4

heteroaryl, in particular pyrrolinyl, pyrrolidinyl, piperidinyl, morpholino or thiomorpholino, wherein the heterocyclyl or heteroaryl group may be optionally substituted by one or more substituents selected from C_{1-6} alkyl.

In a preferred embodiment, R¹⁰ is selected from hydrogen.

In a preferred embodiment, R¹¹ is selected from C₁₋₄alkyl.

In a preferred embodiment, X is a bond.

In a preferred embodiment, U is methyl or fluorine.

In a preferred embodiment, W is methyl.

In a preferred embodiment, V and Y are each selected independently from hydrogen, chlorine and fluorine. In a further preferred embodiment, V is fluorine.

In a preferred embodiment, m is selected from 0, 1 and 2, and when the carbon chain of m is substituted, these substituents are preferably one or two methyl. In a further preferred embodiment, m is selected from 0, 1, 2, 3 and 4, and when the carbon chain of m is substituted, these substituents are preferably one or two methyl groups.

In a preferred embodiment, p is selected from 0 and 1.

In a preferred embodiment, r is selected from 0 and 1.

In a preferred embodiment, s is selected from 0 and 1. In particular, s is 0.

It is to be understood that the present invention covers all combinations of particular and preferred groups described hereinabove.

Particular compounds according to the invention include those mentioned in the examples and their pharmaceutically acceptable salts and solvates. Specific examples which may be mentioned include:

 N^3 -Cyclopropyl- N^4 '-cyclopropylmethyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide; and

 N^3 -Cyclopropyl- N^4 '-cyclopropyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide. Further specific examples which may be mentioned include:

 N^3 -(3-tert-Butylphenyl)- N^4 '-(cyclopropylmethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide;

 $N^3\hbox{-Cyclopropyl-}N^4'\hbox{-(cyclopropylmethyl)-5-fluoro-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide;}$

 N^3 -[3-tert-Butyl-1-(4-methylphenyl)-1H-pyrazol-5-yl]- N^4 '-(cyclopropylmethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide;

N³-Cyclopropyl-N⁴'-(cyclopropylmethyl)-2',6-dimethyl-1,1'-biphenyl-3,4'-dicarboxamide;

N⁴'-(Cyclopropylmethyl)-6-methyl-N³-[5-(2-methylpiperidin-1-yl)-1,3,4-thiadiazol-2-yl]-1,1'-biphenyl-3,4'-dicarboxamide;

 $N^{4'}$ -(Cyclopropylmethyl)-6-methyl- N^3 -[5-(2-methylpyrrolidin-1-yl)-1,3,4-thiadiazol-2-yl]-1,1'-biphenyl-3,4'-dicarboxamide;

15

10

5

20

30

25

35

5

 $N^{4'}$ -(Cyclopropylmethyl)- N^3 -[5-(2,5-dimethyl-2,5-dihydro-1H-pyrrol-1-yl)-1,3,4-thiadiazol-2-yl]-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide;

N^{4'}-(Cyclopropylmethyl)-N³-{5-[(2R,6S)-2,6-dimethylpiperidin-1-yl]-1,3,4-thiadiazol-2-yl}-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide;

5

10

15

20

25

30

35

N^{4'}-(Cyclopropylmethyl)-6-methyl-N³-(5-piperidin-1-yl-1,3,4-thiadiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide;

N³-Cyclopropyl-N^{4'}-(cyclopropylmethyl)-3'-fluoro-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide;

N³-Cyclopropyl-N⁴'-(cyclopropylmethyl)-2'-fluoro-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide;

N³-[3-(4-Chlorophenyl)-1H-pyrazol-5-yl]-N⁴'-(cyclopropylmethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide; and

N^{4'}-(Cyclopropylmethyl)-6-methyl-N³-(1,3-thiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide.

As used herein, the term "alkyl" refers to straight or branched hydrocarbon chains containing the specified number of carbon atoms. For example, C₁₋₆alkyl means a straight or branched alkyl containing at least 1, and at most 6, carbon atoms. Examples of "alkyl" as used herein include, but are not limited to, methyl, ethyl, n-propyl, n-butyl, n-pentyl, isobutyl, isopropyl and t-butyl. A C₁₋₄alkyl group is preferred, for example methyl, ethyl, isopropyl or t-butyl. The said alkyl groups may be optionally substituted with one or more fluorine atoms for example, trifluoromethyl.

As used herein, the term "alkoxy" refers to a straight or branched chain alkoxy group, for example, methoxy, ethoxy, propoxy, prop-2-oxy, butoxy, but-2-oxy, 2-methylprop-1-oxy, 2-methylprop-2-oxy, pentoxy, or hexyloxy. A C₁₋₄alkoxy group is preferred, for example methoxy or ethoxy.

As used herein, the term "cycloalkyl" refers to a non-aromatic hydrocarbon ring containing the specified number of carbon atoms which may optionally contain up to one double bond. For example, C_{3-7} cycloalkyl means a non-aromatic ring containing at least three, and at most seven, ring carbon atoms. Examples of "cycloalkyl" as used herein include, but are not limited to, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl and cycloheptyl. A C_{3-6} cycloalkyl group is preferred, for example, cyclopropyl, cyclopentyl or cyclohexyl. When R^1 is a C_{3-7} cycloalkyl group, the cycloalkyl group may be optionally substituted by one or more groups selected from C_{1-6} alkyl and phenyl.

As used herein, the term "alkenyl" refers to straight or branched hydrocarbon chains containing the specified number of carbon atoms and containing at least one double bond. For example, C₂₋₆alkenyl means a straight or branched alkenyl containing at least 1, and at most 6, carbon atoms and containing at least one double bond. Examples of "alkenyl" as used herein include, but are not limited to ethenyl and propenyl.

6

As used herein, the terms "heteroaryl ring" and "heteroaryl" refer to a monocyclic five- to seven-membered unsaturated hydrocarbon ring containing at least one heteroatom independently selected from oxygen, nitrogen and sulfur. Preferably, the heteroaryl ring has five or six ring atoms. Examples of heteroaryl rings include, but are not limited to, furyl, thienyl, pyrrolyl, oxazolyl, thiazolyl, isoxazolyl, isothiazolyl, imidazolyl, pyrazolyl, oxadiazolyl, triazolyl, tetrazolyl, thiadiazolyl, pyridyl, pyridazinyl, pyrimidinyl, pyrazinyl, triazinyl, The said ring may be optionally substituted by one or more substituents independently selected from C_{1-6} alkyl and oxy.

5

10

15

20

25

30

35

40

As used herein, the terms "heterocyclic ring" or "heterocyclyl" refer to a monocyclic three- to seven-membered saturated or non-aromatic, unsaturated hydrocarbon ring containing at least one heteroatom independently selected from oxygen, nitrogen and sulfur. Preferably, the heterocyclyl ring has five or six ring atoms. Examples of heterocyclyl groups include, but are not limited to, aziridinyl, pyrrolinyl, pyrrolidinyl, imidazolinyl, imidazolidinyl, pyrazolinyl, pyrazolidinyl, piperidyl, piperazinyl, morpholino, tetrahydropyranyl, tetrahydrofuranyl, and thiomorpholino. The said ring may be optionally substituted by one or more substituents independently selected from C_{1-6} alkyl and oxy.

As used herein, the term "fused bicyclic ring system" refers to a ring system comprising two five- to seven-membered saturated or unsaturated rings, the ring system optionally containing one or more heteroatoms independently selected from oxygen, nitrogen and sulfur. Preferably, each ring has five or six ring atoms. Examples of suitable fused bicyclic rings include, but are not limited to, naphthyl, indolyl, indolyl, benzothienyl, quinolyl, isoquinolyl, tetrahydroquinolyl, benzodioxanyl, indanyl and tetrahydronaphthyl. Each ring may be optionally substituted with one or more substituents independently selected from halogen, C_{1-6} alkyl, oxy, -(CH₂)_nNR¹⁰R¹¹, -CO(CH₂)_nNR¹⁰R¹¹, and imidazolyl. Particularly preferred substituents are chlorine, imidazolyl and -CH₂-N(CH₃)₂.

As used herein, the terms "halogen" or "halo" refer to the elements fluorine, chlorine, bromine and iodine. Preferred halogens are fluorine, chlorine and bromine. A particularly preferred halogen is fluorine or chlorine.

As used herein, the term "optionally" means that the subsequently described event(s) may or may not occur, and includes both event(s) which occur and events that do not occur.

As used herein, the term "substituted" refers to substitution with the named substituent or substituents, multiple degrees of substitution being allowed unless otherwise stated.

As used herein, the term "solvate" refers to a complex of variable stoichiometry formed by a solute (in this invention, a compound of formula (I) or a salt thereof) and a solvent. Such solvents for the purpose of the invention may not interfere with the biological activity of the solute. Examples of suitable solvents include water, methanol,

7

ethanol and acetic acid. Preferably the solvent used is a pharmaceutically acceptable solvent. Examples of suitable pharmaceutically acceptable solvents include water, ethanol and acetic acid. Most preferably the solvent used is water.

Certain compounds of formula (I) may exist in stereoisomeric forms (e.g. they may contain one or more asymmetric carbon atoms or may exhibit cis-trans isomerism). The individual stereoisomers (enantiomers and diastereomers) and mixtures of these are included within the scope of the present invention. The present invention also covers the individual isomers of the compounds represented by formula (I) as mixtures with isomers thereof in which one or more chiral centres are inverted. Likewise, it is understood that compounds of formula (I) may exist in tautomeric forms other than that shown in the formula and these are also included within the scope of the present invention.

5

10

15

20

25

30

35

Salts of the compounds of the present invention are also encompassed within the scope of the invention and may, for example, comprise acid addition salts resulting from reaction of an acid with a nitrogen atom present in a compound of formula (I).

Salts encompassed within the term "pharmaceutically acceptable salts" refer to non-toxic salts of the compounds of this invention. Representative salts include the following salts: Acetate, Benzenesulfonate, Benzoate, Bicarbonate, Bisulfate, Bitartrate, Borate, Bromide, Calcium Edetate, Camsylate, Carbonate, Chloride, Clavulanate, Citrate, Dihydrochloride, Edetate, Edisylate, Estolate, Esylate, Fumarate, Gluceptate, Gluconate. Glutamate, Glycollylarsanilate, Hexylresorcinate, Hydrabamine, Hydrobromide, Hydrochloride, Hydroxynaphthoate, lodide, Isethionate, Lactate, Lactobionate, Laurate, Malate, Maleate, Mandelate, Mesylate, Methylbromide, Methylnitrate, Methylsulfate, Monopotassium Maleate, Mucate, Napsylate, Nitrate, Nmethylglucamine, Oxalate, **Pamoate** (Embonate), Palmitate, Pantothenate. Phosphate/diphosphate, Polygalacturonate, Potassium, Salicylate, Sodium, Stearate, Succinate. Tannate, Tartrate, Teoclate, Tosylate, Trimethylammonium and Valerate. Other salts which are not pharmaceutically acceptable may be useful in the preparation of compounds of this invention and these form a further aspect of the invention.

The compounds of this invention may be made by a variety of methods, including standard chemistry. Any previously defined variable will continue to have the previously defined meaning unless otherwise indicated. Illustrative general synthetic methods are set out below and then specific compounds of the invention are prepared in the working Examples.

8

For example, a general method (A) for preparing the compounds of Formula (I) comprises the reactions set out in Scheme 1 below.

Scheme 1

5

- (i) $R^1(CH_2)_mNR^2H$, Et_3N , THF
- (ii) Bis(pinnacolato)diboron, PdCl₂dppf, KOAc, DMF
- (iii) (Ph₃P)₄Pd, Na₂CO₃, DME

9

- (iv) (COCI)2, DMF
- (v) R⁴NH₂, pyridine
- (vi) R⁴NH₂, PyBOP, HOBT, DIPEA, DMF

For example, a general method (B) for preparing the compounds of Formula (I) comprises the reactions set out in Scheme 2 below.

Scheme 2

10 (i) R⁴NH₂, HATU, HOBT, DIPEA, DMF

- (ii) (4-Methoxycarbonylphenyl)boronic acid, (Ph₃P)₄Pd, Na₂CO₃, DME
- (iii) NaOH, MeOH, H₂O
- (iv) $R^1(CH_2)_mN$ R^2H , HATU, HOBT, DIPEA, THF

For example, a general method (C) for preparing the compounds of Formula (I) comprises the reactions set out in Scheme 3 below.

11

Scheme 3

(i) CsCO₃, (Ph₃P)₄Pd, DME

- (ii) (COCI)₂, CHCI₃
- 5 (iii) R⁴NH₂
 - (iv) NaOH, MeOH, H₂O
 - (v) 1-methylsulphonylbenzotriazole, Et₃N, THF, DMF
 - (vi) R¹(CH₂)_mN R²H, THF

Thus, according to the invention there is provided a process for preparing a compound of formula (I) which comprises:

(a) reacting a compound of formula (XIII)

15

(XIII)

wherein R^1 , R^2 , U, W, V, Y, m and s are as defined above, with a compound of formula (XIV)

20

25

$$R^{6}$$
- $(CH_{2})_{p}$ - NH_{2}

(XIV)

wherein R⁶ and p are as defined above,

under amide forming conditions (if desired, the acid compound (XIII) may be converted to an activated form of the acid, for example the acid chloride, by treatment with, for example, oxalyl chloride, and then the activated acid thus formed reacted with the amine compound (XIV));

(b) reacting a compound of formula (XV)

12

(XV)

wherein R³, U, W, V, Y and s are as defined above, with a compound of formula (XVI)

 $R^{1}(CH_{2})_{m}NR^{2}H$

(XVI)

- wherein R¹, R², m and n are as defined above, under amide forming conditions;
 - (c) reacting a compound of formula (XVII)

15

(XVII)

wherein R³, U, W, V, Y and s are as defined above, with a compound of formula (XVI) as defined above; or

13

(d) reacting a compound of formula (XVIII)

$$V$$
 R^3

(XVIII)

5

wherein W, V, Y and R³ are as defined above, with a compound of formula (XIX)

10

15

(XIV)

wherein R¹, R², U, m and s are as defined above and hal is halogen, in particular bromine or iodine,

in the presence of a catalyst, for example tetrakis(triphenylphosphine)palladium.

Suitable amide forming conditions are well known in the art and include treating a solution of the acid, in for example THF, with an amine in the presence of, for example, HOBT, HATU and DIPEA.

Whilst it is possible for the compounds, salts or solvates of the present invention to be administered as the new chemical, the compounds of formula (I) and their pharmaceutically acceptable salts and solvates are conveniently administered in the form of pharmaceutical compositions. Thus, in another aspect of the invention, we provide a pharmaceutical composition comprising a compound of formula (I) or a pharmaceutically acceptable salt or solvate thereof, in admixture with one or more pharmaceutically acceptable carriers, diluents or excipients.

25

20

The compounds of formula (I) and their pharmaceutically acceptable salts and solvates may be formulated for administration in any suitable manner. They may, for example, be formulated for topical administration or administration by inhalation or, more preferably, for oral, transdermal or parenteral administration. The pharmaceutical

14

composition may be in a form such that it can effect controlled release of the compounds of formula (I) and their pharmaceutically acceptable salts and solvates. A particularly preferred method of administration, and corresponding formulation, is oral administration.

5

For oral administration, the pharmaceutical composition may take the form of, and be administered as, for example, tablets (including sub-lingual tablets) and capsules (each including timed release and sustained release formulations), pills, powders, granules, elixirs, tinctures, emulsions, solutions, syrups or suspensions prepared by conventional means with acceptable excipients.

10

For instance, for oral administration in the form of a tablet or capsule, the active drug component can be combined with an oral, non-toxic pharmaceutically acceptable inert carrier such as ethanol, glycerol, water and the like. Powders are prepared by comminuting the compound to a suitable fine size and mixing with a similarly comminuted pharmaceutical carrier such as an edible carbohydrate, as, for example, starch or mannitol. Flavoring, preservative, dispersing and coloring agent can also be present.

15

Capsules can be made by preparing a powder mixture as described above, and filling formed gelatin sheaths. Glidants and lubricants such as colloidal silica, talc, magnesium stearate, calcium stearate or solid polyethylene glycol can be added to the powder mixture before the filling operation. A disintegrating or solubilizing agent such as agar-agar, calcium carbonate or sodium carbonate can also be added to improve the availability of the medicament when the capsule is ingested.

25

20

Moreover, when desired or necessary, suitable binders, lubricants, disintegrating agents and coloring agents can also be incorporated into the mixture. Suitable binders include starch, gelatin, natural sugars such as glucose or beta-lactose, corn sweeteners, natural and synthetic gums such as acacia, tragacanth or sodium alginate, carboxymethylcellulose, polyethylene glycol, waxes and the like. Lubricants used in these dosage forms include sodium oleate, sodium stearate, magnesium stearate, sodium benzoate, sodium acetate, sodium chloride and the like. Disintegrators include, without limitation, starch, methyl cellulose, agar, bentonite, xanthan gum and the like. Tablets are formulated, for example, by preparing a powder mixture, granulating or slugging, adding a lubricant and disintegrant and pressing into tablets. A powder mixture is prepared by mixing the compound, suitably comminuted, with a diluent or base as described above, and optionally, with a binder such as carboxymethylcellulose, an aliginate, gelatin, or polyvinyl pyrrolidone, a solution retardant such as paraffin, a resorption accelerator such as a quaternary salt and/or an absorption agent such as bentonite, kaolin or dicalcium phosphate. The powder mixture can be granulated by wetting with a binder such as syrup, starch paste, acadia mucilage or solutions of cellulosic or polymeric materials and forcing through a screen. As an alternative to granulating, the powder mixture can be run through the tablet machine and the result is

35

30

40

15

imperfectly formed slugs broken into granules. The granules can be lubricated to prevent sticking to the tablet forming dies by means of the addition of stearic acid, a stearate salt, talc or mineral oil. The lubricated mixture is then compressed into tablets. The compounds of the present invention can also be combined with free flowing inert carrier and compressed into tablets directly without going through the granulating or slugging steps. A clear or opaque protective coating consisting of a sealing coat of shellac, a coating of sugar or polymeric material and a polish coating of wax can be provided. Dyestuffs can be added to these coatings to distinguish different unit dosages.

10

5

Oral fluids such as solution, syrups and elixirs can be prepared in dosage unit form so that a given quantity contains a predetermined amount of the compound. Syrups can be prepared by dissolving the compound in a suitably flavored aqueous solution, while elixirs are prepared through the use of a non-toxic alcoholic vehicle. Suspensions can be formulated by dispersing the compound in a non-toxic vehicle. Solubilizers and emulsifiers such as ethoxylated isostearyl alcohols and polyoxy ethylene sorbitol ethers, preservatives, flavor additives such as peppermint oil or saccharin, and the like can also be added.

15

Where appropriate, dosage unit formulations for oral administration can be microencapsulated. The formulation can also be prepared to prolong or sustain the release as for example by coating or embedding particulate material in polymers, wax or the like.

20

The compounds of the present invention can also be administered in the form of liposome delivery systems, such as small unilamellar vesicles, large unilamellar vesicles and multilamellar vesicles. Liposomes can be formed from a variety of phospholipids, such as cholesterol, stearylamine or phosphatidylcholines.

25

The compounds of the present invention can also be administered in the form of liposome emulsion delivery systems, such as small unilamellar vesicles, large unilamellar vesicles and multilamellar vesicles. Liposomes can be formed from a variety of phospholipids, such as cholesterol, stearylamine or phosphatidylcholines.

30

35

40

Compounds of the present invention may also be delivered by the use of monoclonal antibodies as individual carriers to which the compound molecules are coupled. The compounds of the present invention may also be coupled with soluble polymers as targetable drug carriers. Such polymers can include polyvinylpyrrolidone, pyran copolymer, polyhydroxypropylmethacrylamide-phenol, polyhydroxyethylaspartamidephenol, or polyethyleneoxidepolylysine substituted with palmitoyl residues. Furthermore, the compounds of the present invention may be coupled to a class of biodegradable polymers useful in achieving controlled release of a drug, for example, polylactic acid, polepsilon caprolactone, polyhydroxy butyric acid, polyorthoesters, polyacetals, polydihydropyrans, polycyanoacrylates and cross-linked or amphipathic block copolymers of hydrogels.

16

The present invention includes pharmaceutical compositions containing 0.1 to 99.5%, more particularly, 0.5 to 90% of a compound of the formula (I) in combination with a pharmaceutically acceptable carrier.

Likewise, the composition may also be administered in nasal, ophthalmic, otic, rectal, topical, intravenous (both bolus and infusion), intraperitoneal, intraarticular, subcutaneous or intramuscular, inhalation or insufflation form, all using forms well known to those of ordinary skill in the pharmaceutical arts.

For transdermal administration, the pharmaceutical composition may be given in the form of a transdermal patch, such as a transdermal iontophoretic patch.

For parenteral administration, the pharmaceutical composition may be given as an injection or a continuous infusion (e.g. intravenously, intravascularly or subcutaneously). The compositions may take such forms as suspensions, solutions or emulsions in oily or aqueous vehicles and may contain formulatory agents such as suspending, stabilizing and/or dispersing agents. For administration by injection these may take the form of a unit dose presentation or as a multidose presentation preferably with an added preservative. Alternatively for parenteral administration the active ingredient may be in powder form for reconstitution with a suitable vehicle.

The compounds of the invention may also be formulated as a depot preparation. Such long acting formulations may be administered by implantation (for example subcutaneously or intramuscularly) or by intramuscular injection. Thus, for example, the compounds of the invention may be formulated with suitable polymeric or hydrophobic materials (for example as an emulsion in an acceptable oil) or ion exchange resins, or as sparingly soluble derivatives, for example, as a sparingly soluble salt.

Alternatively the composition may be formulated for topical application, for example in the form of ointments, creams, lotions, eye ointments, eye drops, ear drops, mouthwash, impregnated dressings and sutures and aerosols, and may contain appropriate conventional additives, including, for example, preservatives, solvents to assist drug penetration, and emollients in ointments and creams. Such topical formulations may also contain compatible conventional carriers, for example cream or ointment bases, and ethanol or oleyl alcohol for lotions. Such carriers may constitute from about 1% to about 98% by weight of the formulation; more usually they will constitute up to about 80% by weight of the formulation.

For administration by inhalation the compounds according to the invention are conveniently delivered in the form of an aerosol spray presentation from pressurized packs or a nebulizer, with the use of a suitable propellant, e.g. dichlorodifluoromethane, trichlorofluoromethane, dichlorotetrafluoroethane, tetrafluoroethane, heptafluoropropane, carbon dioxide or other suitable gas. In the case of a pressurized aerosol the dosage unit may be determined by providing a valve to deliver a metered amount. Capsules and cartridges of e.g. gelatin for use in an inhaler or insufflator may

25

5

10

15

20

30

35

17

be formulated containing a powder mix of a compound of the invention and a suitable powder base such as lactose or starch.

5

10

15

20

25

30

35

40

The pharmaceutical compositions generally are administered in an amount effective for treatment or prophylaxis of a specific condition or conditions. Initial dosing in human is accompanied by clinical monitoring of symptoms, such symptoms for the selected condition. In general, the compositions are administered in an amount of active agent of at least about 100 µg/kg body weight. In most cases they will be administered in one or more doses in an amount not in excess of about 20 mg/kg body weight per day. Preferably, in most cases, dose is from about 100 µg/kg to about 5 mg/kg body weight, daily. For administration particularly to mammals, and particularly humans, it is expected that the daily dosage level of the active agent will be from 0. 1 mg/kg to 10 mg/kg and typically around 1 mg/kg. It will be appreciated that optimum dosage will be determined by standard methods for each treatment modality and indication, taking into account the indication, its severity, route of administration, complicating conditions and the like. The physician in any event will determine the actual dosage which will be most suitable for an individual and will vary with the age, weight and response of the particular individual. The effectiveness of a selected actual dose can readily be determined, for example, by measuring clinical symptoms or standard anti-inflammatory indicia after administration of the selected dose. The above dosages are exemplary of the average case. There can, of course, be individual instances where higher or lower dosage ranges are merited, and such are within the scope of this invention. For conditions or disease states as are treated by the present invention, maintaining consistent daily levels in a subject over an extended period of time, e.g., in a maintenance regime, can be particularly beneficial.

In another aspect, the present invention provides a compound of formula (I) or a salt or solvate thereof, for use in therapy.

The compounds of the present invention are generally inhibitors of the serine/threonine kinase p38 and are therefore also inhibitors of cytokine production which is mediated by p38 kinase. Within the meaning of the term "inhibitors of the serine/threonine kinase p38" are included those compounds that interfere with the ability of p38 to transfer a phosphate group from ATP to a protein substrate according to the assay described below.

It will be appreciated that the compounds of the invention may be selective for one or more of the isoforms of p38, for example p38 α , p38 β , p38 γ and/or p38 δ . In one embodiment, the compounds of the invention selectively inhibit the p38 α isoform. In another embodiment, the compounds of the invention selectively inhibit the p38 β isoform. In a further embodiment, the compounds of the invention selectively inhibit the p38 α and p38 β isoforms. Assays for determining the selectivity of compounds for the p38 isoforms are described in, for example, WO 99/61426, WO 00/71535 and WO 02/46158.

It is known that p38 kinase activity can be elevated (locally or throughout the

18

body), p38 kinase can be incorrectly temporally active or expressed, p38 kinase can be expressed or active in an inappropriate location, p38 kinase can be constitutively expressed, or p38 kinase expression can be erratic; similarly, cytokine production mediated by p38 kinase activity can be occurring at inappropriate times, inappropriate locations, or it can occur at detrimentally high levels.

5

10

15

20

25

30

35

40

Accordingly, the present invention provides a method for the treatment of a condition or disease state mediated by p38 kinase activity, or mediated by cytokines produced by the activity of p38 kinase, in a subject which comprises administering to said subject a therapeutically effective amount of a compound of formula (I) or a pharmaceutically acceptable salt or solvate thereof. The compound may be administered as a single or polymorphic crystalline form or forms, an amorphous form, a single enantiomer, a racemic mixture, a single stereoisomer, a mixture of stereoisomers, a single diastereoisomer or a mixture of diastereoisomers.

The present invention also provides a method of inhibiting cytokine production which is mediated by p38 kinase activity in a subject, e.g. a human, which comprises administering to said subject in need of cytokine production inhibition a therapeutic, or cytokine-inhibiting, amount of a compound of the present invention. The compound may be administered as a single or polymorphic crystalline form or forms, an amorphous form, a single enantiomer, a racemic mixture, a single stereoisomer, a mixture of stereoisomers, a single diastereoisomer or a mixture of diastereoisomers.

The present invention treats these conditions by providing a therapeutically effective amount of a compound of this invention. By "therapeutically effective amount" is meant a symptom-alleviating or symptom-reducing amount, a cytokine-reducing amount, a cytokine-inhibiting amount, a kinase-regulating amount and/or a kinase-inhibiting amount of a compound. Such amounts can be readily determined by standard methods, such as by measuring cytokine levels or observing alleviation of clinical symptoms. For example, the clinician can monitor accepted measurement scores for anti-inflammatory treatments.

The compounds of the present invention can be administered to any subject in need of inhibition or regulation of p38 kinase or in need of inhibition or regulation of p38 mediated cytokine production. In particular, the compounds may be administered to mammals. Such mammals can include, for example, horses, cows, sheep, pigs, mice, dogs, cats, primates such as chimpanzees, gorillas, rhesus monkeys, and, most preferably, humans.

Thus, the present invention provides methods of treating or reducing symptoms in a human or animal subject suffering from, for example, rheumatoid arthritis, osteoarthritis, asthma, psoriasis, eczema, allergic rhinitis, allergic conjunctivitis, adult respiratory distress syndrome, chronic pulmonary inflammation, chronic obstructive pulmonary disease, chronic heart failure, silicosis, endotoxemia, toxic shock syndrome, inflammatory bowel disease, tuberculosis, atherosclerosis, neurodegenerative disease,

19

Alzheimer's disease, Parkinson's disease, Huntington's disease, amyotrophic lateral sclerosis, epilepsy, multiple sclerosis, aneurism, stroke, irritable bowel syndrome, muscle degeneration, bone resorption diseases, osteoporosis, diabetes, reperfusion injury, graft vs. host reaction, allograft rejections, sepsis, systemic cachexia, cachexia secondary to infection or malignancy, cachexia secondary to aquired immune deficiency syndrome (AIDS), malaria, leprosy, infectious arthritis, leishmaniasis, Lyme disease, glomerulonephritis, gout, psoriatic arthritis, Reiter's syndrome, traumatic arthritis, rubella arthritis, Crohn's disease, ulcerative colitis, acute synovitis, gouty arthritis, spondylitis, and non articular inflammatory conditions, for example, herniated/ruptured/prolapsed intervertebral disk syndrome, bursitis, tendonitis, tenosynovitis, fibromyalgic syndrome and other inflammatory conditions associated with ligamentous sprain and regional musculoskeletal strain, pain, for example that associated with inflammation and/or trauma, osteopetrosis, restenosis, thrombosis, angiogenesis, cancer including breast cancer, colon cancer, lung cancer or prostatic cancer, which comprises administering to said subject a therapeutically effective amount of a compound of formula(I) or a pharmaceutically acceptable salt or solvate thereof.

A further aspect of the invention provides a method of treatment of a human or animal subject suffering from rheumatoid arthritis, asthma, psoriasis, chronic pulmonary inflammation, chronic obstructive pulmonary disease, chronic heart failure, systemic cachexia, glomerulonephritis, Crohn's disease, neurodegenerative disease, Alzheimer's disease, Parkinson's disease, epilepsy and cancer including breast cancer, colon cancer, lung cancer and prostatic cancer, which comprises administering to said subject a therapeutically effective amount of a compound of formula (I) or a pharmaceutically acceptable salt or solvate thereof.

25

5

10

15

20

A further aspect of the invention provides a method of treatment of a human or animal subject suffering from rheumatoid arthritis, asthma, psoriasis, chronic pulmonary inflammation, chronic obstructive pulmonary disease, chronic heart failure, systemic cachexia, glomerulonephritis, Crohn's disease and cancer including breast cancer, colon cancer, lung cancer and prostatic cancer, which comprises administering to said subject a therapeutically effective amount of a compound of formula (I) or a pharmaceutically acceptable salt or solvate thereof.

30

A further aspect of the invention provides a method of treatment of a human or animal subject suffering from rheumatoid arthritis, neurodegenerative disease, Alzheimer's disease, Parkinson's disease and epilepsy which comprises administering to said subject a therapeutically effective amount of a compound of formula (I) or a pharmaceutically acceptable salt or solvate thereof.

35

40

A further aspect of the invention provides a method of treatment of a human or animal subject suffering from any type of pain including chronic pain, rapid onset of analgesis, neuromuscular pain, headache, cancer pain, acute and chronic inflammatory pain associated with osteoarthritis and rheumatoid arthritis, post operative inflammatory

20

pain, neuropathic pain, diabetic neuropathy, trigeminal neuralgia, post-hepatic neuralgia, inflammatory neuropathies and migraine pain which comprises administering to said subject a therapeutically effective amount of a compound of formula (I) or a pharmaceutically acceptable salt or solvate thereof.

5

A further aspect of the invention provides the use of a compound of formula (I), or a pharmaceutically acceptable salt or solvate thereof, for the preparation of a medicament for the treatment of a condition or disease state mediated by p38 kinase activity or mediated by cytokines produced by p38 kinase activity.

10

15

20

A further aspect of the invention provides the use of a compound of formula (I), or a pharmaceutically acceptable salt or solvate thereof, for the preparation of a medicament for the treatment of a condition or disease state selected from rheumatoid arthritis, osteoarthritis, asthma, psoriasis, eczema, allergic rhinitis, allergic conjunctivitis, adult respiratory distress syndrome, chronic pulmonary inflammation, chronic obstructive pulmonary disease, chronic heart failure, silicosis, endotoxemia, toxic shock syndrome, inflammatory bowel disease, tuberculosis, atherosclerosis, neurodegenerative disease, Alzheimer's disease, Parkinson's disease, Huntington's disease, amyotrophic lateral sclerosis, epilepsy, multiple sclerosis, aneurism, stroke, irritable bowel syndrome, muscle degeneration, bone resorption diseases, osteoporosis, diabetes, reperfusion injury, graft vs. host reaction, allograft rejections, sepsis, systemic cachexia, cachexia secondary to infection or malignancy, cachexia secondary to aquired immune deficiency syndrome (AIDS), malaria, leprosy, infectious arthritis, leishmaniasis, Lyme disease, glomerulonephritis, gout, psoriatic arthritis, Reiter's syndrome, traumatic arthritis, rubella arthritis, Crohn's disease, ulcerative colitis, acute synovitis, gouty arthritis, spondylitis, and non articular inflammatory conditions, for example, herniated/ruptured/prolapsed intervertebral disk syndrome, bursitis, tendonitis, tenosynovitis, fibromyalgic syndrome and other inflammatory conditions associated with ligamentous sprain and regional musculoskeletal strain, pain, for example that associated with inflammation and/or trauma, osteopetrosis, restenosis, thrombosis, angiogenesis, and cancer including breast cancer, colon cancer, lung cancer or

25

30 prostatic cancer.

A further aspect of the invention provides the use of a compound of formula (I), or a pharmaceutically acceptable salt or solvate thereof, for the preparation of a medicament for the treatment of a condition or disease state selected from rheumatoid arthritis, asthma, psoriasis, chronic pulmonary inflammation, chronic obstructive pulmonary disease, chronic heart failure, systemic cachexia, glomerulonephritis, Crohn's disease, neurodegenerative disease, Alzheimer's disease, Parkinson's disease, epilepsy, and cancer including breast cancer, colon cancer, lung cancer and prostatic cancer.

35

40

A further aspect of the invention provides the use of a compound of formula (I), or a pharmaceutically acceptable salt or solvate thereof, for the preparation of a

21

medicament for the treatment of a condition or disease state selected from rheumatoid arthritis, asthma, psoriasis, chronic pulmonary inflammation, chronic obstructive pulmonary disease, chronic heart failure, systemic cachexia, glomerulonephritis, Crohn's disease and cancer including breast cancer, colon cancer, lung cancer and prostatic cancer.

5

10

15

20

25

30

35

40

A further aspect of the invention provides the use of a compound of formula (I), or a pharmaceutically acceptable salt or solvate thereof, for the preparation of a medicament for the treatment of a condition or disease state selected from rheumatoid arthritis, neurodegenerative disease, Alzheimer's disease, Parkinson's disease and epilepsy.

A further aspect of the invention provides the use of a compound of formula (I), or a pharmaceutically acceptable salt or solvate thereof, for the preparation of a medicament for the treatment of any type of pain including chronic pain, rapid onset of analgesis, neuromuscular pain, headache, cancer pain, acute and chronic inflammatory pain associated with osteoarthritis and rheumatoid arthritis, post operative inflammatory pain, neuropathic pain, diabetic neuropathy, trigeminal neuralgia, post-hepatic neuralgia, inflammatory neuropathies and migraine pain.

The compounds of formula (I) and their salts, solvates and physiologically functional salts and solvates may be employed alone or in combination with other therapeutic agents for the treatment of the above-mentioned conditions. In particular, in rheumatoid arthritis therapy, combination with other chemotherapeutic or antibody agents is envisaged. Combination therapies according to the present invention thus comprise the administration of at least one compound of formula (I) or a pharmaceutically acceptable salt or solvate thereof and at least one other pharmaceutically active agent. The compound(s) of formula (I) or pharmaceutically acceptable salt(s) or solvate(s) thereof and the other pharmaceutically active agent(s) may be administered together or separately and, when administered separately, this may occur separately or sequentially in any order. The amounts of the compound(s) of formula (I) or pharmaceutically acceptable salt(s) or solvate(s) thereof and the other pharmaceutically active agent(s) and the relative timings of administration will be selected in order to achieve the desired combined therapeutic effect. Examples of other pharmaceutically active agents which may be employed in combination with compounds of formula (I) and their salts and solvates for rheumatoid arthritis therapy include: immunosuppresants such as amtolmetin guacil, mizoribine and rimexolone; anti-TNFα agents such as etanercept, infliximab, diacerein; tyrosine kinase inhibitors such as leflunomide; kallikrein antagonists such as subreum; interleukin 11 agonists such as oprelvekin; interferon beta 1 agonists; hyaluronic acid agonists such as NRD-101 (Aventis); interleukin 1 receptor antagonists such as anakinra; CD8 antagonists such as amiprilose hydrochloride; beta amyloid precursor protein antagonists such as reumacon; matrix metalloprotease inhibitors such as cipemastat and other disease

22

modifying anti-rheumatic drugs (DMARDs) such as methotrexate, sulphasalazine, cyclosporin A, hydroxychoroquine, auranofin, aurothioglucose, gold sodium thiomalate and penicillamine.

5 Examples

15

20

25

The following examples are illustrative embodiments of the invention, not limiting the scope of the invention in any way. Reagents are commercially available or are prepared according to procedures in the literature.

LCMS was conducted on a column (3.3cm x 4.6mm ID, 3um ABZ+PLUS), at a Flow Rate of 3ml/min, Injection Volume of 5µl, at room temperature and UV Detection Range at 215 to 330nm.

General method A:

DIPEA (44µl) was added to a mixture of benzoic acid (0.084mmol), PyBOP (0.084mmol) and amine (0.1mmol) in DCM (2ml) and the reaction was stirred at room temperature for 18hours. The reaction was washed with aqueous sodium carbonate solution (1M, 2ml) and the organic fraction was chromatographed on a silica SPE (5g) eluting with DCM, chloroform, diethyl ether, ethyl acetate, acetonitrile, acetone, ethanol, methanol and DCM/ethanol/ammonia (20:8:1 then 15:8:1). The product fractions were combined and evaporated to dryness to give the amide.

General method B:

Benzoic acid (0.1mmol), HATU (0.1mmol), HOBT (0.1mmol), DIPEA (0.3mmol), and amine (0.1mmol) were mixed in DMF (1ml) and heated for 18hours at 80°C. The solvent was evaporated under vacuum and the residue partitioned between DCM (5ml) and aqueous sodium carbonate (1M, 5ml). The organic phase was reduced to dryness under vacuum and the amide purified as specified in the example.

General method C:

4'-[(Cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphenyl-3-yl]carboxylic acid (10mg, 0.032mmol) in DMF (150μl), HATU in DMF (13.5mg, 0.036mmol), DIPEA in DMF (6.8μl, 0.071mmol) were mixed and a solution of amine (0.32mmol) in DMF (100μl) added. The reaction was heated at 80°C for 18hours. The reaction was reduced to dryness under vacuum and the residue partitioned between DCM (400μl) and water (400μl). The organic phase was washed with aqueous sodium hydrogen carbonate (saturated, 400μl) and reduced to dryness under vacuum. The residue was purified by preparative HPLC to give the amide.

General method D:

23

Benzoic acid (0.17mmol), HATU (0.2mmol), HOBT (0.17mmol), DIPEA (0.51mmol), and amine (0.2mmol) were mixed in DMF (2ml) and the reaction stirred at room temperature for 24hours. Further portions of amine (0.05mmol) and HATU (0.052mmol) were added and the mixture heated for 18hours at 60°C. The solvent was evaporated under vacuum and the residue partitioned between DCM (5ml) and aqueous sodium carbonate (1M, 5ml). The organic phase was reduced to dryness under vacuum and the amide purified as specified in the example.

5

10

15

20

Example 1: N³-Cyclopropylmethyl-N⁴'-cyclopropylmethyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

- a) {4'-[(Cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphenyl-3-yl}carboxylic acid (26mg, 0.084mmol), PyBOP (44mg, 0.084mmol) and cyclopropylmethylamine (7mg, 0.1mmol) were mixed in THF (2ml) and DIPEA (44 μ l) added, the reaction was stirred at room temperature for 18h. The solvent was evaporated under vacuum and reaction was partitioned between DCM (2ml) and aqueous sodium carbonate solution (1M, 2ml). The organic fraction was purified on a silica SPE (5g) eluting with DCM, chloroform, diethyl ether, ethyl acetate, acetonitrile, acetone, ethanol, methanol and DCM/ethanol/ammonia (20:8:1 then 15:8:1). Product fractions combined and evaporated to dryness to give the N³-cyclopropylmethyl-N⁴-cyclopropylmethyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide. NMR: δ H [2 H₆] DMSO 8.63,(1H, t), 8.57,(1H, t), 7.94,(2H, d), 7.78,(1H, dd), 7.73,(1H, d), 7.48,(2H, d), 7.40,(1H, d), 3.18-3.10,(4H, m), 2.27,(3H, s), 1.02,(2H, m), 0.42,(4H, m), 0.22,(4H, m). LCMS: retention time 3.32min, MH $^+$ 363.
- b) {4'-[(Cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphenyl-3-yl}carboxylic acid
 4-Bromo-N-cyclopropylmethylbenzamide (2.0g, 7.87mmol), (3-carboxy-6-methylphenyl) pinacol borane (2.06g, 7.87mmol), tetrakis(triphenylphosphine)palladium (900mg, 0.79mmol) and aqueous sodium carbonate (1M, 50ml) in DME (100ml) were heated at 90°C for 18h. The organic phase was absorbed onto silica and purified by flash chromatography (silica) eluting with DCM/ethanol/ammonia (20:8:1) to give {4'-[(cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphenyl-3-yl}carboxylic acid (1.9g, 78%). LCMS: retention time 3.18min, MH*310.
- c) 4-Bromo-N-cyclopropylmethylbenzamide
 Cyclopropylmethylamine (1.62g, 22.8mmol) and triethylamine (3ml) were dissolved in THF (40ml) and 4-bromobenzoylchloride (5g, 22.8mmol) added over 5min at 0°C. The reaction was stirred at room temperature for 16h, reduced to dryness under vacuum and the residue partitioned between DCM (75ml) and water (75ml). The aqueous was extracted with DCM (2 x 50ml). The combined organic phases were washed with brine,

24

dried (magnesium sulphate) and the solvent evaporated under vacuum. The residue was purified by flash column chromatography on silica eluting with cyclohexane/ethyl acetate (8:2). The solvent was evaporated from the product fractions under vacuum to give 4-bromo-N-cyclopropylmethylbenzamide (4.3g, 74%). LCMS: retention time 3.00min, MH⁺255.

Example 2: N³-Cyclopropyl-N⁴'-cyclopropylmethyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

5

10

15

20

25

30

35

N³-Cyclopropyl-N⁴'-cyclopropylmethyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide was synthesised from {4'-[(cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphenyl-3-yl}carboxylic acid and cyclopropylamine using method A. NMR: δ H [²H₆] – DMSO 8.62,(1H, t), 8.43,(1H, d), 7.93,(2H, d), 7.74,(1H, dd), 7.68,(1H, d), 7.46,(2H, d), 7.38,(1H, d), 3.16,(2H, t), 2.83,(1H, m), 2.26,(3H, s), 1.04,(1H, m), 0.67,(2H, m), 0.54,(2H, m), 0.43,(2H, m), 0.24,(2H, m). LCMS: retention time 2.89min, MH $^{+}$ 349.

Example 3: N⁴-Cyclopropylmethyl-6-methyl-N³-(quinolin-5-ylmethyl)-1,1'-biphenyl-3,4'-dicarboxamide

N⁴-Cyclopropylmethyl-6-methyl-N³-(quinolin-5-ylmethyl) -1,1'-biphenyl-3,4'-dicarboxamide was synthesised from {4'-[(cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphenyl-3-yl}carboxylic acid and 5-aminomethylquinoline using method A. NMR: δ H [2 H₆] - DMSO 9.11,(1H, t), 8.91,(1H, dd), 8.65-8.60,(2H, m), 7.95-7.91,(3H, m), 7.84,(1H, dd), 7.78,(1H, d), 7.72,(1H, t), 7.58-7.55,(2H, m), 7.46,(2H, d), 7.41,(1H, d), 4.95,(2H, d), 3.15,(2H, t), 2.27,(3H, s), 1.03,(1H, m), 0.42,(2H, m), 0.23,(2H, m). LCMS: retention time 3.15min, MH $^+$ 450.

Example 4: N⁴'-Cyclopropylmethyl-6-methyl-N³-phenyl-1,1'-biphenyl-3,4'-dicarboxamide

 $N^{4'}$ -Cyclopropylmethyl-6-methyl- N^3 -phenyl-1,1'-biphenyl-3,4'-dicarboxamide was synthesised from aniline using method C. NMR: δ H CDCl₃ 7.86-7.82,(3H, m), 7.79,(1H, dd), 7.72,(1H, d), 7.63,(2H, d), 7.42-7.34,(5H, m), 7.14,(1H, t), 6.26,(1H, t), 3.35,(2H, m), 2.31,(3H, s), 1.08,(1H, m), 0.57,(2H, m), 0.30,(2H, m). LCMS: retention time 3.48min, MH $^+$ 385.

Example 5: N⁴-Cyclopropylmethyl-6-methyl-N³-(pyrid-4-ylmethyl)-1,1'-biphenyl-3,4'-dicarboxamide

N^{4′}-Cyclopropylmethyl-6-methyl-N³-phenyl-1,1′-biphenyl-3,4′-dicarboxamide was synthesised from 4-(aminomethyl)pyridine using method C. LCMS: retention time 6.41min, MH⁺400.

25

N³-(Benzyl)-N^{4'}-cyclopropylmethyl-6-methyl-1,1'-biphenyl-3,4'-Example 6: dicarboxamide

N³-(Benzyl)-N⁴'-cyclopropylmethyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide was synthesised from benzylamine using method C. LCMS: retention time 5.08min, MH⁺399.

Example 7: N³-(4-Carbamoylbenzyl)-N⁴'-cyclopropylmethyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

N³-(4-Carbamoylbenzyl)-N⁴-cyclopropylmethyl-6-methyl-1,1'-biphenyl-3,4'-

5

20

dicarboxamide was synthesised from 4-(aminomethyl)benzamide using method C. 10 LCMS: retention time 7.10min, MH⁺442.

N³-({[(2-Chlorophenyl)amino]carbonyl}methyl)-N⁴'-cyclopropylmethyl-Example 8: 6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

N³-({[(2-Chlorophenyl)amino]carbonyl}methyl)-N⁴-cyclopropylmethyl-6-methyl-1,1'-15 biphenyl-3,4'-dicarboxamide was synthesised from 2-amino-N-(2chlorophenyl)acetamide using method C. LCMS: retention time 4.93min, MH*477.

Example 9: N⁴'-Cyclopropylmethyl-6-methyl-N³-methyl-1,1'-biphenyl-3,4'dicarboxamide.

N^{4′}-Cyclopropylmethyl-6-methyl-N³-methyl-1,1′-biphenyl-3,4′-dicarboxamide was synthesised from methylamine using method C. LCMS: retention time 6.52min, MH⁺323.

25 N³-Cyclobutyl-N⁴'-cyclopropylmethyl-6-methyl-1,1'-biphenyl-3,4'-Example 10: dicarboxamide

N³-Cyclobutyl-N⁴-cyclopropylmethyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide synthesised from cyclobutylamine using method C. NMR: δH [2H6] - DMSO 8.65-8.61,(2H, m), 7.95,(2H, d), 7.78,(1H, dd), 7.74,(1H, d), 7.48,(2H, d), 7.40,(1H, d),

4.42,(1H, q), 3.18,(2H, t), 2.28,(3H, s), 2.20,(2H, m), 2.05,(2H, m), 1.66,(2H, m), 30 1.06,(1H, m), 0.45,(2H, m), 0.25,(2H, m). LCMS: retention time 3.13min, MH⁺363.

N³-Cyclopropyl-N⁴'-cyclopropyl-6-methyl-1,1'-biphenyl-3,4'-Example 11: dicarboxamide

- 35 N³-Cyclopropyl-N⁴'-cyclopropyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide was synthesised from 3'-[(cyclopropylamino]carbonyl]-6'-methyl-1,1'-biphenyl-4-yl)carboxylic acid and cyclopropylamine using method D. Purified by chromatography on silica, eluting with a DCM/ethanol/ammonia gradient (400:8:1 to 300:8:1). NMR: δH [2H_6] -DMSO 8.49,(1H, d0, 8.42,(1H, d), 7.89,(2H, d), 7.74,(1H, dd), 7.67,(1H, d), 7.44,(2H, d),
- 40 7.37,(1H, d), 2.85,(2H, m), 0.72-0.52,(8H, m). LCMS: retention time 2.85min, MH* 335.

b) 3'-[(Cyclopropylamino]carbonyl]-6'-methyl-1,1'-biphenyl-4-yl)carboxylic acid Methyl 3'-[(cyclopropylamino]carbonyl]-6'-methyl-1,1'-biphenyl-4-yl)carboxylate (2.7g, 8.7mmol) and lithium hydroxide monohydrate (0.77g, 18.3mmol) were mixed in THF (20ml) and water (10ml) and heated at 80°C for 2h. The THF was evaporated under vacuum and hydrochloric acid (2N) added to the aqueous with vigorous stirring. The solid produced was filtered off, dissolved in methanol and absorbed onto silica. Purified by flash column chromatography eluting with DCM/ethanol/ammonia (20:8:1). product fractions were concentrated under vacuum to give 3'-[(cyclopropylamino]carbonyl]-6'-methyl-1,1'-biphenyl-4-yl)carboxylic acid (2.0g, 78%). LCMS: retention time 2.94min, MH⁺ 296.

5

10

15

20

25

30

35

40

- c) Methyl 3'-[(cyclopropylamino]carbonyl]-6'-methyl-1,1'-biphenyl-4-yl)carboxylate N-Cyclopropyl-3-iodo-4-methylbenzamide (4.7g, 15.6mmol), (4-methoxycarbonylphenyl) boronic acid (3.4g, 18.7mmol), aqueous sodium carbonate (1M, 50ml) and tetrakis(triphenylphosphine)palladium (1.8g, 0.156mmol) in DME (100ml) were heated at 95°C for 18h. The reaction mixture was absorbed onto silica and purified by flash column chromatography eluting with DCM/ethanol/ammonia (500:8:1). fractions were reduced to dryness under vacuum to give methyl [(cyclopropylamino]carbonyl]-6'-methyl-1,1'-biphenyl-4-yl)carboxylate (2.76g, 57%). LCMS: retention time 3.21min, MH⁺ 310.
- d) N-Cyclopropyl-3-iodo-4-methylbenzamide 3-lodo-4-methylbenzoic acid (5g, 19.1mmol) and HATU (8.71g, 22.9mmol) in DMF (25ml) were stirred at room temperature for 10min. HOBT (2.58g, 19.1mmol), cyclopropylamine (1.37g, 22.9mmol) and DIPEA (2.5ml, 57.3mmol) were added and stirring continued for 18h. The DMF was evaporated under vacuum and the residue partitioned between DCM (100ml) and aqueous sodium carbonate (1M, 75ml). The aqueous layer was extracted with DCM (50ml) and the combined organic phases washed with brine (75ml) and dried (magnesium sulphate). The solution was absorbed onto silica and purified by chromatography on silica eluting with ethyl acetate/cyclohexane (1:3). The product fractions were reduced to dryness under vacuum to give N-cyclopropyl-3-iodo-4-methylbenzamide (4.7g, 82%). LCMS: retention time 3.09min, MH⁺ 302.

Example 12: N^4 -Cyclopropyl-6-methyl- N^3 -propyl-1,1'-biphenyl-3,4'-dicarboxamide a) 5'-[(1H-1,2,3-Benzotriazol-1-yl)carbonyl]-2'-methyl-N-propyl-1,1'-biphenyl-3-carboxamide (25mg, 0.062mmol) in THF (1ml) was mixed with cyclopropylamine (7.2 μ l) in THF (0.6ml) and the reaction stirred at room temperature for 4h. The reaction was loaded onto an SPE (aminopropyl, 1g) and eluted with chloroform, ethyl acetate and

27

methanol. The solvent was evaporated from the product fractions to give $N^{4'}$ -cyclopropyl-6-methyl- N^3 -propyl-1,1'-biphenyl-3,4'-dicarboxamide. NMR: δH CDCl₃ 7.79,(2H, d), 7.67,(1H, dd), 7.60,(1H, d), 7.32,(3H, m), 6.56,(1H, s), 6.35,(1H, t), 3.41,(2H, q), 2.92,(1H, m), 2.25,(3H, s), 1.63,(2H, m), 0.97,(3H, t), 0.88,(2H, m), 0.65,(2H, m). LCMS: retention time 2.95min, MH $^+$ 337.

b) 4'-[(1H-1,2,3-Benzotriazol-1-yl)carbonyl]-6-methyl-N-propyl-1,1'-biphenyl-3-carboxamide

5

- 6'-Methyl-3'-[(propylamino)carbonyl]-1,1'-biphenyl-4-carboxylic acid (121mg, 0.41mmol), triethylamine (100µl) and 1-(methylsulphonyl)-1H-benzotriazole (119mg, 0.6mmol) were mixed in THF (3ml) and DMF (0.5ml) and heated at reflux for 3h. The reaction was concentrated under vacuum and partitioned between chloroform (5ml) and water (5ml). The aqueous was washed with chloroform (3ml) and the combined organics reduced to dryness under vacuum. The residue was chromatographed on an SPE (silica, 5g) eluting with chloroform, ether and ethylacetate, which after evaporation of the solvent under vacuum gave 4'-[(1H-1,2,3-benzotriazol-1-yl)carbonyl]-6-methyl-N-propyl-1,1'-biphenyl-3-carboxamide (150mg).
- c) 6'-Methyl-3'-[(propylamino)carbonyl]-1,1'-biphenyl-4-carboxylic acid 20 6'-methyl-3'-[(propylamino)carbonyl]-1,1'-biphenyl-4-carboxylate Methyl (216mg, 0.7mmol) in methanol (4ml) was mixed with aqueous sodium hydroxide (2N, 1ml) and stirred at room temperature for 2h. The methanol was evaporated, the reaction diluted with water (4ml) and extracted with chloroform (2x 5ml). The aqueous was acidified with hydrochloric acid (2N, 2ml) and extracted with chloroform (2x 6ml). Both sets of 25 organic extracts were combined in methanol (4ml) and stirred with aqueous sodium hydroxide (2N, 2ml) for 3h. The methanol was evaporated, the reaction diluted with water (4ml) and washed with chloroform (2x 5ml). The aqueous was acidified with hydrochloric acid (2N, 2ml) and extracted with chloroform (2x 6ml). The solvent was evaporated from the organic extracts to give 6'-methyl-3'-[(propylamino)carbonyl]-1,1'-30 biphenyl-4-carboxylic acid (121mg). NMR: δH CDCl₃ 8.13,(2H, d), 7.69,(1H, dd), 7.62,(1H, d), 7.41,(2H, d), 7.35,(1H, d), 3.42,(2H, t), 2.30,(3H, s), 1.64,(2H, m), 0.99,(3H, t).
- d) Methyl 6'-methyl-3'-[(propylamino)carbonyl]-1,1'-biphenyl-4-carboxylate

 4'-(Methoxycarbonyl)-6-methyl-1,1'-biphenyl-3-carboxylic acid (190mg, 0.7mmol) and oxalyl chloride (70μl, 0.77mol) in chloroform (4ml) were stirred at room temperature for 15min. Propylamine (200μl) was added and stirring continued for 45min. The reaction was quenched with water (4ml), the phases separated and the organic phase passed through an aminopropyl SPE eluting with chloroform. After evaporation of the solvent

28

this gave methyl 6'-methyl-3'-[(propylamino)carbonyl]-1,1'-biphenyl-4-carboxylate (216mg). LCMS: retention time 3.26min, MH⁺ 312.

- 4'-(Methoxycarbonyl)-6-methyl-1,1'-biphenyl-3-carboxylic acid 5 3-lodo-4-methylbenzoic acid (8.7g, 33.3mmol), (4-methoxycarbonylphenyl)boronic acid (6.0g, 33.3mmol), caesium carbonate (10.8g, 33.3mmol) and tetrakis(triphenylphosphine)palladium (1.92g, 1.67mmol) in DME (120ml) were heated at 90°C for 6h. The cooled reaction mixture was filtered and the residue washed with DME. The combined filtrate and washings were absorbed onto silica and 10 chromatographed on a silica flash column eluting with DCM/ethanol/ ammonia (40:8:1 then 30:8:1). The product fractions were reduced to dryness under vacuum to give 4'-(methoxycarbonyl)-6-methyl-1,1'-biphenyl-3-carboxylic acid (2.28g, 25%). LCMS: retention time 3.22min, [M-H]⁻ 269.
- f) 1-(Methylsulphonyl)-1H-benzotriazole
 Methanesulphonyl chloride (9.3ml, 0.12mol) in toluene (30ml) was added dropwise to a solution of benzotriazole (11.9g, 0.1mol) and pyridine (12ml, 0.16mol) in toluene (120ml). The reaction was stirred at room temperature for 20h, diluted with ethyl acetate (150ml), washed with water (2x 100ml), brine (150ml) and dried (magnesium sulphate). The solvent was evaporated under vacuum to give 1-(methylsulphonyl)-1H-benzotriazole (19g). NMR: δH CDCl₃ 8.17,(1H, m), 8.02,(1H, m), 7.69,(1H, m), 7.55,(1H, m), 3.52,(3H, s).

Example 13: N⁴-Cyclopropylmethyl-6-methyl-N³-propyl-1,1'-biphenyl-3,4'-dicarboxamide

25

30

35

5'-[(1H-1,2,3-Benzotriazol-1-yl)carbonyl]-2'-methyl-N-propyl-1,1'-biphenyl-3-carboxamide (25mg, 0.062mmol) in THF (1ml) was mixed with cyclopropylmethylamine (7.2μl) in THF (0.6ml) and the reaction stirred at room temperature for 4h. The reaction was loaded onto an SPE (aminopropyl, 1g) and eluted with chloroform, ethyl acetate and methanol. The solvent was evaporated from the product fractions to give N^{4'}-cyclopropylmethyl-6-methyl-N³-propyl-1,1'-biphenyl-3,4'-dicarboxamide. NMR: δH CDCl₃ 7.84,(2H, d), 7.68,(1H, dd), 7.62,(1H, d), 7.38,(2H, d), 7.33,(1H, d), 6.37,(1H, t), 6.26,(1H, t), 3.42,(2H, m), 3.35,(2H, m), 2.28,(3H, s), 1.64,(2H,m), 1.09,(1H, m), 0.98,(3H, t), 0.58,(2H, m), 0.30,(2H, m). LCMS: retention time 3.13min, MH⁺ 351.

Example 14: N³-(3-tert-Butylphenyl)-N⁴'-(cyclopropylmethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

3-t-Butylaniline (0.3ml) was added to a solution of {4'- [(cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphen-3-yl}carboxylic acid (50mg),

40 HATU (68mg) and DIPEA (0.083ml) in DMF (1ml) and the reaction stirred at room

29

temperature for 18hours. The DMF was evaporated under vacuum, the residue was dissolved in ethyl acetate and filtered through 2 SPE's (1x 1g SCX, 1x 1g aminopropyl). The filtrate was reduced to dryness under vacuum and triturated with ether to give N³-(3-tert-butylphenyl)-N⁴'-(cyclopropylmethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide. NMR; δ H [²H₆] – DMSO 10.16,(1H, s), 8.65,(1H, t), 7.97,(2H, d), 7.92,(1H, dd), 7.88,(1H, d), 7.76,(1H, b), 7.68,(1H, bd), 7.53,(2H, d), 7.49,(1H, d), 7.27,(1H, t), 7.13,(1H, bd), 3.18,(2H, t), 2.32,(3H, s), 1.29,(9H, s), 1.06,(1H, m), 0.45,(2H, m), 0.25,(2H, m). LCMS MH⁺ 441, retention time 3.77minutes.

10 <u>Example 15: N³-Cyclopropyl-N⁴-(cyclopropylmethyl)-5-fluoro-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide</u>

5

15

20

25

30

35

3-Bromo-N-cyclopropyl-5-fluoro-4-methylbenzamide (Intermediate 1, 40mg, 0.15mmol), N-cyclopropylmethyl-4-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)benzamide (45mg, 0.15mmol) and tetrakis(triphenylphosphine) palladium (17mg, 0.015mmol) were dissolved in DME (3ml) and aqueous sodium carbonate (1M, 150µl) was added. The mixture was refluxed at 80°C for 16 hours. Solvent was removed *in vacuo* and the residue was purified by silica biotage chromatography, eluting with ethyl acetate:cyclohexane (2:) then 100% ethyl acetate to give N³-cyclopropyl-N⁴'- (cyclopropylmethyl)-5-fluoro-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide (34mg, 62%) NMR: δ H [²H₆] – DMSO 8.66,(1H, t), 8.53,(1H, d), 7.97,(2H, d), 7.63,(1H, d), 7.60,(1H, s), 7.49,(2H, d), 3.18,(2H, t), 2.85,(1H, m), 2.17,(2H, d), 1.05,(1H, m), 0.69,(2H, m), 0.57,(2H, m), 0.44,(2H, m), 0.25,(2H, m). LCMS: MH⁺ 367, retention time 3.16 min.

(a) 3-Bromo-N-cyclopropyl-5-fluoro-4-methylbenzamide (Intermediate 1)

3-Fluoro-4-methylbenzoic acid (462mg, 3.0mmol) was added to a stirred mixture of bromine (2.31ml, 45mmol) and iron powder (252mg, 4.5mmol) under nitrogen. The reaction was stirred at 20°C for 4 hours and then left to stand for 16 hours. Sodium thiosulphate solution (200ml) was added and the product was extracted into ethyl acetate (3 x 150ml). Ethyl acetate extracts were combined and evaporated *in vacuo*. The crude product (mixture of isomers) was dissolved in dimethylformamide (7ml). Cyclopropylamine (208µl, 3.0mmol), HOBT (405mg, 3.0mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (575mg, 3.0mmol) and DIPEA (525µl, 3.0mmol) were added to the stirred solution. The reaction was stirred for 5 hours at 20°C.

Solvent was removed *in vacuo* and the residue was partitioned between ethyl acetate and water. Combined ethyl acetate extracts were washed sequentially with aqueous sodium hydrogen carbonate and hydrochloric acid (0.5M), then dried (magnesium sulphate). The ethyl acetate was evaporated *in vacuo* and the residue was purified by

30

silica biotage chromatography eluting with cyclohexane:ethyl acetate (6:1)to give 3-bromo-N-cyclopropyl-5-fluoro-4-methylbenzamide (359mg, 44%). NMR: $\delta H - CDCl_3$ 7.68,(1H, s), 7.39,(1H, d), 6.19,(1H, bs), 2.88,(1H, m), 2.36,(3H, d), 0.88,(2H, m), 0.63,(2H, m). LCMS: MH $^{+}$ 272/274, retention time 3.12 min.

5

10

15

20

3.64minutes.

(Intermediate 2)

Example 16: N³-[3-tert-Butyl-1-(4-methylphenyl)-1H-pyrazol-5-yl]-N⁴'- (cyclopropylmethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

3-Bromo-N-[3-t-butyl-1-(4-methylphenyl)-pyrazol-5-yl]-4-methylbenzamide (Intermediate 2 2, 43mg), N-cyclopropylmethyl-4-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)benzamide (33mg), tetrakis(triphenylphosphine) palladium (2mg) and aqueous sodiumhydrogen carbonate (1M, 0.5ml) were mixed in propan-2-ol (2ml) and heated at 85°C under nitrogen for 96hrs. The cooled reaction was absorbed onto silica and applied to a SPE cartridge (Si, 5g) and eluted with an ethyl acetate / cylohexane gradient (0-100% ethyl acetate). The product fractions were reduced to dryness under vacuum to give N³-[3-tert-butyl-1-(4-methylphenyl)-1H-pyrazol-5-yl]-N⁴'- (cyclopropylmethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide.

NMR; δH [²H₆] – DMSO 10.26,(s), 8.64,(1H, t), 7.95,(2H, d), 7.79,(1H, d), 7.74,(1H, s), 7.50-7.45,(3H, m), 7.40,(2H, d), 7.23,(2H, d), 6.35,(1H, s), 3.18,(2H, t), 2.30,(6H, m), 1.30,(9H, s), 1.05,(1H, m), 0.45,(2H, m), 0.25,(2H, m). LCMS MH⁺ 521, retention time

- (a) 3-Bromo-N-[3-t-butyl-1-(4-methylphenyl)-pyrazol-5-yl]-4-methylbenzamide
- 3-Bromo-4-methylbenzoic acid (40mg) and thionyl chloride (0.5ml) were heated at 90°C for 2hours and the excess thionyl chloride was evaporated from the resulting solution under vacuum. The residue was dissolved in THF (2.5ml), 5-amino-3-t-butyl-1-(methylphenyl)pyrazole (40mg) added followed by pyridine (5 drops) and the reaction mixture stirred at room temperature for 2hours. The reaction was partitioned between chloroform and water and the solvent evaporated from the organic phase. The residue was dissolved in a mixture of methanol and ethyl acetate and filtered through 2 SPE's (1x 1g SCX, 1x 1g aminopropyl). The solvent was evaporated from the filtrate under vacuum to give 3-bromo-N-[3-t-butyl-1-(4-methylphenyl)-pyrazol-5-yl]-4-methylbenzamide.
- NMR; δ H [2 H₆] DMSO 10.32,(1H, s), 8.05,(1H, s), 7.78,(1H, d), 7.50,(1H, d), 7.39,(2H, d), 7.24,(2H, d), 6.37,(1H, s), 2.40,(3H, s), 2.30,(3H, s), 1.30,(9H, s).

Example 17: N³-Cyclopropyl-N⁴'-(cyclopropylmethyl)-2',6-dimethyl-1,1'-biphenyl-3,4'-dicarboxamide

5

10

- {3'-[(Cyclopropylamino)carbonyl]-2-methyl-6'-methyl-1,1'-biphen-4-yl}carboxylic acid (Intermediate 3, 35mg), cyclopropylmethylamine (3 drops), HATU (49mg), HOBT (17mg) and DIPEA (0.068ml) were stirred at room temerpature in DMF (1ml) for 18hours. The reaction was absorbed onto silica, applied to a SPE (Si) and eluted with an ethyl acetate / cyclohexane gradient (0-100% ethyl acetate). The product fractions were reduced to dryness under vacuum and the residue triturated with ether to give N³-cyclopropyl-N⁴'-(cyclopropylmethyl)-2',6-dimethyl-1,1'-biphenyl-3,4'-dicarboxamide. NMR; δH [²H₆] DMSO 8.57,(1H, t), 8.38,(1H, d), 7.81,(1H, s), 7.76,(1H, dd), 7.73,(1H, dd), 7.55,(1H, d), 7.38,(1H, d), 7.16,(1H, d), 3.15,(2H, t), 2.83,(1H, m), 2.03,(3H, s), 2.01,(3H, s), 1.05,(1H, m), 0.66,(2H, m), 0.54,(2H, m), 0.43,(2H, m), 0.23,(2H, m). LCMS MH⁺ 363, retention time 3.01minutes.
- (a) {3'-[(Cyclopropylamino)carbonyl]-2-methyl-6'-methyl-1,1'-biphen-4-yl}carboxylic acid (Intermediate 3)
 - N-Cyclopropyl-4-methyl-3-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)benzamide (270mg), methyl 3-methyl-4-bromobenzoate (250mg), tetrakis(triphenylphosphine)palladium and aqueous sodium carbonate (2N, 2ml) were
- heated at 85°C in DMF (6ml) for 18hours. The cooled reaction was diluted with ethyl acetate, dried with magnesium sulphate and applied to a SPE (Si, 5g) and eluted with ethyl acetate. The product fractions were concentrated, dissolved in ether and filtered through a SPE (Si, 5g) and reconcentrated. The residue was dissolved in methanol (10ml), lithium hydroxide monohydrate (200mg) and water (10ml) added and the
- mixture heated at 80°C for 4hours. The methanol was evaporated from the cooled solution under vacuum, the aqueous acidified with hydrochloric acid (2N) and extracted with DCM. The organic material was reduced to dryness under vacuum and the residue triturated with ethyl acetate to give {3'-[(cyclopropylamino)carbonyl]-2-methyl-1,1'-biphen-4-yl}carboxylic acid.
- NMR; δH [2 H₆] DMSO 8.38,(1H, d), 7.85,(1H, s), 7.76,(2H, m), 7.56,(1H,), 7.37,(1H, d), 7.08,(1H, d), 2.83,(1H, m), 2.01,(3H, s), 2.00,(3H, s), 0.64,(2H, m), 0.54,(2H, m).
 - Example 18: N^{4'}-(Cyclopropylmethyl)-6-methyl-N³-(5-thiomorpholin-4-yl-1,3,4-thiadiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide
- 35 <u>Example 19: N^{4'}-(Cyclopropylmethyl)-N³-[5-(3,3-dimethylpiperidin-1-yl)-1,3,4-thiadiazol-2-yl]-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide</u>
 - Example 20: N⁴'-(Cyclopropylmethyl)-6-methyl-N³-[5-(2-methylpiperidin-1-yl)-1,3,4-thiadiazol-2-yl]-1,1'-biphenyl-3,4'-dicarboxamide

Example 21: N⁴'-(Cyclopropylmethyl)-6-methyl-N³-[5-(2-methylpyrrolidin-1-yl)-1,3,4-thiadiazol-2-yl]-1,1'-biphenyl-3,4'-dicarboxamide

Example 22: N^{4'}-(Cyclopropylmethyl)-N³-[5-(2,5-dimethyl-2,5-dihydro-1H-pyrrol-1-yl)-1,3,4-thiadiazol-2-yl]-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

- 5 Example 23: N^{4'}-(Cyclopropylmethyl)-N³-{5-[(2R,6S)-2,6-dimethylpiperidin-1-yl]-1,3,4-thiadiazol-2-yl}-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide
 - Example 24: N⁴'-(Cyclopropylmethyl)-6-methyl-N³-(5-pyrrolidin-1-yl-1,3,4-thiadiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide
- Example 25: N^{4'}-(Cyclopropylmethyl)-6-methyl-N³-(5-morpholin-4-yl-1,3,4-10 thiadiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide

General method E:

Amine (15mg) was added to a solution of {4'-[(cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphen-3-yl}carboxylic acid (20mg), HATU (27mg) and DIPEA (0.033ml) in DMF (0.6ml) and the reaction stirred at room temperature for 48hours. The reaction was diluted with water and the precipitate filtered off, washed with water and dried to give the desired product.

Compound	Amine	Molecular ion (MH ⁺)	Retention time (min)
Example 18	2-Amino-5-thiomorpholin-4-yl- 1,3,4-thiadiazole (Intermediate 4)	494	3.39
Example 19	2-Amino-5-(3,3-dimethylpiperidin- 1-yl)-1,3,4-thiadiazole (Intermediate 5)	504	3.69
Example 20	2-Amino-5-(2-methylpiperidin-1-yl)-1,3,4-thiadiazole (Intermediate 6)	490	3.56
Example 21	2-Amino-5-(2-methylpyrrol-1-yl)- 1,3,4-thiadiazole (Intermediate 7)	476	3.38
Example 22 cis:trans mixture	2-Amino-5-(2,5-dimethyl-3- pyrrolin-1-yl)-1,3,4-thiadiazole (Intermediate 8)	488	3.50 and 3.54min
Example 23	2-Amino-5-(2,6-dimethylpiperidin- 1-yl)-1,3,4-thiadiazole (Intermediate 9)	504	3.62
Example 24	2-Amino-5-pyrrolidin-1-yl-1,3,4-	462	3.23

	thiadiazole (Intermediate 11)		
Example 25	2-Amino-5-morpholinyl-1,3,4-	478	3.08
	thiadiazole (Intermediate 12)		

Example 26: $N^{4'}$ -(Cyclopropylmethyl)- N^{3} -[5-(3,5-dimethylpiperidin-1-yl)-1,3,4-thiadiazol-2-yl]-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide $N^{4'}$ -(Cyclopropylmethyl)- N^{3} -[5-(3,5-dimethylpiperidin-1-yl)-1,3,4-thiadiazol-2-yl]-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide was also prepared using method E from 2-amino-5-(3,5-dimethylpiperidin-1-yl)-1,3,4-thiadiazole (Intermediate 10). NMR; δH [2 H₆] – DMSO 12.62,(1H, b), 8.72,(1H, t), 8.04,(4H, m), 7.61,(2H,d), 7.55,(1H, d), 3.65,(1H, dd), 3.58,(1H, dd), 3.25,(2H, t), 3.13,(1H, m), 2.39,(3H, s), 2.06,(1H, m), 1.85-1.73,(2H, m), 1.51,(1H, t), 1.29,(1H, b), 1.12,(1H, m), 1.02-0.96,(6H, m), 0.51,(2H, m), 0.32,(2H, m).

Intermediates 4 to 10

General Method F:

15

10

5

Amine $(80\mu l)$ was added to a solution of 2-amino-5-chloro-1,3,4-thiadiazole (30mg) in ethanol (1ml) and the mixture was heated in a sealed vial at 80°C for 4hours. The cooled reaction was diluted with water (2ml) and extracted with chloroform (x2). The combined extracts were reduced to dryness to give the desired product.

20

General Method G:

Amine (80µl) was added to a solution of 2-amino-5-chloro-1,3,4-thiadiazole (30mg) in ethanol (1ml) and the mixture was heated in a sealed vial at 70°C for 5hours. The ethanol was evaporated from the cooled reaction and the residue was partitioned between water and chloroform. The organic fraction was reduced to dryness to give the desired product.

Compound	Amine	Method	Molecular ion (MH⁺)	Retention time (min)
2-Amino-5- thiomorpholin-4-yl- 1,3,4-thiadiazole (Intermediate 4)	Thiomorpholine	F	203	1.71
2-Amino-5-(3,3-	3,3-Dimethylpiperidine	F	213	2.19

		-,		
dimethylpiperidin-1-yl)-				
1,3,4-thiadiazole				
(Intermediate 5)				
2-Amino-5-(2-	2-Methylpiperidine	F	199	1.88
methylpiperidin-1-yl)-				
1,3,4-thiadiazole				
(Intermediate 6)				
2-Amino-5-(2-	2-Methylpyrrole	G	185	1.53
methylpyrrol-1-yl)-				
1,3,4-thiadiazole			Ĭ	
(Intermediate 7)				
2-Amino-5-(2,5-	2,5-Dimethyl-3-	G	197	2.03 and
dimethyl-3-pyrrolin-1-	pyrroline			2.17
yl)-1,3,4-thiadiazole		İ		
(Intermediate 8)				
2-Amino-5-(2,6-	2,6-Dimethylpiperidine	G	213	2.08
dimethylpiperidin-1-yl)-				
1,3,4-thiadiazole				
(Intermediate 9)				
2-Amino-5-(3,5-	3,5-Dimethylpiperidine	G	213	2.29 and
dimethylpiperidin-1-yl)-				2.43
1,3,4-thiadiazole				
(Intermediate 10)				

(a) 2-Amino-5-pyrrol-1-yl-1,3,4-thiadiazole (Intermediate 11)

Pyrrolidine (200µl) was added to a solution of 2-amino-5-chloro-1,3,4-thiadiazole (60mg) in ethanol (2ml) and the mixture heated in a sealed vial at 40°C for 6hours. The precipitate was filtered off and washed with a little methanol to give 2-amino-5-pyrrol-1-yl-1,3,4-thiadiazole.

NMR; δH [2H_6] – DMSO 6.27,(2H, s), 3.26,(4H, m), 1.91,(4H, m).

10 (b) 2-Amino-5-morpholin-4-yl-1,3,4-thiadiazole (Intermediate 12)

15

Morpholine (200µl) was added to a solution of 2-amino-5-chloro-1,3,4-thiadiazole (60mg) in ethanol (2ml) and the mixture heated in a sealed vial at 40°C for 6hours. The ethanol was evaporated from the cooled reaction under vacuum, the residue diluted with water and filtered. The filtrate was extracted with ethyl acetate (x2), the extracts dried (MgSO4) and the solvent removed under vacuum to give 2-amino-5-morpholinyl-1,3,4-thiadiazole.

3.07minutes.

NMR; δH [2H_6] – DMSO 6.52,(2H, s), 3.67,(4H, m), 3.20,(4H, m).

Example 27: N^{4'}-(Cyclopropylmethyl)-6-methyl-N³-(5-piperidin-1-yl-1,3,4-thiadiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide

- 2-Amino-5-piperid-1-yl-1,3,4-thiadiazole (Intermediate 13, 37mg) was added to a solution of {4'-[(cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphen-3-yl}carboxylic acid (60mg), HATU (81mg) and DIPEA (0.1ml) in DMF (1ml) and the reaction stirred at room temperature for 18hours. The DMF was evaporated under vacuum and the residue triturated with methanol and dried to give N^{4'}-(cyclopropylmethyl)-6-methyl-N³- (5-piperidin-1-yl-1,3,4-thiadiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide.
 - (a) 2-Amino-5-piperid-1-yl-1,3,4-thiadiazole (Intermediate 13)
- Piperidine (100μl) was added to a solution of 2-amino-5-chloro-1,3,4-thiadiazole (50mg) in ethanol (1ml) and the mixture heated in a sealed vial at 70°C for 6hours The ethanol was evaporated from the cooled reaction under vacuum, the residue diluted with water and the solid product filtered off to give 2-amino-5-piperid-1-yl-1,3,4-thiadiazole. NMR; δH [²H₆] DMSO 6.41,(2H, s), 3.21,(4H, m), 1.55,(6H, m).
- 20 N³-Cyclopropyl-N⁴'-(cyclopropylmethyl)-3'-fluoro-6-methyl-1.1'-Example 28: biphenyl-3,4'-dicarboxamide 4-Bromo-N-cyclopropylmethyl-2-fluorobenzamide (Intermediate 14, 60mg), Ncyclopropyl-4-methyl-3-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)-benzamide (60mg), tetrakis(triphenylphosphine)palladium (2.5mg) and aqueous sodiumhydrogen 25 carbonate (1M, 1ml) were heated in propan-2-ol (2ml) at 85°C for 18hours. The reaction was concentrated under vacuum and the residue applied to a SPE (Si, 2g) and eluted with 1:3 and 3:1 ethyl acetate / cyclohexane. The solvent was evaporated from the latter fraction under vacuum and the residue triturated with ether to give N3 $cyclopropyl-N^{4'}-(cyclopropylmethyl)-3'-fluoro-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide.\\$ NMR; δH [$^{2}H_{6}$] – DMSO 8.42,(2H, m), 7.76,(1H, d), 7.68,(2H, m), 7.39,(1H, d), 30 7.34,(1H, d), 7.28,(1H, d), 3.16,(2H, t), 2.83,(1H, m), 2.28,(3H, s), 1.03,(1H, m), 0.68,(2H, m), 0.55,(2H, m), 0.43,(2H, m), 0.24,(2H, m). LCMS MH⁺ 367, retention time
- 35 (a) 4-Bromo-N-cyclopropylmethyl-2-fluorobenzamide (Intermediate 14)

A mixture of 4-bromo-2-fluorobenzoic acid (1.0g) and thionyl chloride (5ml) was heated at 100°C for 2hours. The excess thionyl chloride was evaporated under vacuum and the residue dissolved in DCM (10ml). Cyclopropylmethylamine (0.25ml) and sodium

5

carbonate (500mg) were added to this solution and the reaction stirred at room temperature for 2hours. The reaction was partitioned between DCM and water and the organic phase dried (magnesium sulphate) and concentrated *in vacuo*. The residue was dissolved in ethyl acetate / methanol and filtered through a SPE (aminopropyl, 2g) and the filtrate reduced to dryness under vacuum to give 4-bromo-N-cyclopropylmethyl-2-fluorobenzamide.

NMR; δ H [2 H₆] – DMSO 8.43,(1H, b), 7.64,(1H, m), 7.55-7.47,(2H, m), 3.12,(2H, t), 0.99,(1H, m), 0.42(2H, m), 0.21,(2H, m).

- 10 <u>Example 29: N³-Cyclopropyl-N⁴'-(cyclopropylmethyl)-2'-fluoro-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide</u>
 - 4-Bromo-N-cyclopropylmethyl-3-fluorobenzamide (Intermediate 15, 60mg), N-cyclopropyl-4-methyl-3-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)-benzamide (60mg), tetrakis(triphenylphosphine)palladium (2.5mg) and aqueous sodiumhydrogen
- carbonate (1M, 1ml) were heated in propan-2-ol (2ml) at 85°C for 18hours. The reaction was concentrated under vacuum and the residue applied to a SPE (Si, 2g) and eluted with 1:3 and 3:1 ethyl acetate / cyclohexane. The solvent was evaporated from the latter fraction under vacuum and the residue triturated with ether to give N³-cyclopropyl-N⁴'-(cyclopropylmethyl)-2'-fluoro-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide.
- NMR; δH [2 H₆] DMSO 8.71,(1H, t), 8.42,(1H, d), 7.81-7.76,(3H, m), 7.68,(1H, s), 7.48-7.40,(2H, m), 3.17,(2H, t), 2.84,(1H, m), 2.16,(3H, s), 1.05,(1H, m), 0.67,(2H, m), 0.54,(2H, m), 0.44,(2H, m), 0.24,(2H, m). LCMS MH⁺ 367, retention time 3.05minutes.
 - (a) 4-Bromo-N-cyclopropylmethyl-3-fluorobenzamide (Intermediate 15)

A mixture of 4-bromo-3-fluorobenzoic acid (1.0g) and thionyl chloride (5ml) was heated at 100°C for 2hours. The excess thionyl chloride was evaporated under vacuum and the residue dissolved in DCM (10ml). Cyclopropylmethylamine (0.25ml) and sodium carbonate (500mg) were added to this solution and the reaction stirred at room temperature for 2hours. The reaction was partitioned between DCM and water and the organic phase dried (magnesium sulphate) and concentrated *in vacuo*. The residue was dissolved in ethyl acetate / methanol and filtered through a SPE (aminopropyl, 2g) and the filtrate reduced to dryness under vacuum to give 4-bromo-N-cyclopropylmethyl-3-fluorobenzamide.

NMR; δH [2 H₆] – DMSO 8.72,(1H, b), 7.84-7.78,(2H, m), 7.65,(1H, dd), 3.12,(2H, t), 1.01,(1H, m), 0.43,(2H, m), 0.21,(2H, m).

Example 30: N³-[3-(4-Chlorophenyl)-1H-pyrazol-5-yl]-N⁴'-(cyclopropylmethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

37

3-Amino-5-(4-chlorophenyl)pyrazole (20.7mg) was added to a solution of {4'-[(cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphen-3-yl}carboxylic acid (30mg), HATU (26mg) and DIPEA (0.03ml) in DMF (1ml) and the reaction stirred at room temperature for 18hours. The reaction was diluted with water, the precipitate filtered off and washed with methanol.

The methanol washings were reduced to dryness under vacuum to give N³-[3-(4-chlorophenyl)-1H-pyrazol-5-yl]-N^{4'}-(cyclopropylmethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide.

5

10

30

NMR; δH [²H₆] – DMSO 13.01,(1H, b), 10.95,(1H, b), 8.64,(1H, t), 7.94,(4H, m), 7.77,(2H, d), 7.55-7.45,(6H, m), 3.17,(2H, t), 2.31,(3H, s), 1.05,(1H, m), 0.43,(2H, m), 0.24,(2H, m). LCMS: MH⁺ 485/487, retention time 3.60minutes.

Example 31: N⁴'-(Cyclopropylmethyl)-6-methyl-N³-(1,3-thiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide

15 HATU (61mg, 0.16mmol) was added to a solution of {4'-[(cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphen-3-yl} carboxylic acid (50mg, 0.16mmol) in DMF (1ml). After 5 minutes HOBT (22mg, 0.16mmol), 2-aminothiazole (16mg, 0.016mmol) and DIPEA (0.084ml, 0.48mmol) were added and the reaction mixture stirred at 80°C under nitrogen for 18 hours. The DMF was removed in vacuo 20 and the residue partitioned between ethyl acetate (10ml) and aqueous sodium carbonate solution (1M, 10ml). The layers were separated and the aqueous layer extracted with ethyl acetate (2x5ml). The organic extracts were washed with water (20ml), brine (20ml), dried (magnesium sulphate), filtered and solvent removed in vacuo. The crude material was purified by silica Biotage chromatography (8g) eluting 25 with a toluene:ethanol gradient (95:5 to 90:10) to yield N4'-(cyclopropylmethyl)-6methyl-N³-(1,3-thiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide (16mg, 0.041mmol). NMR; $\delta H [^2H_6] - DMSO 12.7,(1H, bs.), 8.67,(1H, bt.), 8.01,(2H, m) 7.97,(2H, d),$ 7.57,(3H, m), 7.50,(1H, d), 7.28,(1H, d), 3.19,(2H, t), 2.34,(3H, s), 1.05,(1H, m), 0.48-10,(2H, m), 7.50,(1H, m0.24,(4H, 2xm). LC/MS: MH⁺ 392, retention time 3.32minutes.

Example 32: 5-Chloro-N³-cyclopropyl-N⁴'-(cyclopropylmethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

3-Bromo-5-chloro-N-cyclopropyl-4-methylbenzamide (Intermediate 16, 30mg, contaminated with 33% 3-chloro-N-cyclopropyl-4-methylbenzamide), N-cyclopropylmethyl-4-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)benzamide (28mg), tetrakis(triphenylphosphine) palladium (1mg) and aqueous sodiumhydrogen carbonate (1M, 0.5ml) were mixed in propan-2-ol (2ml) and heated at 90°C under nitrogen for 24hrs. The reaction was absorbed onto silica and applied to a SPE (Si, 5g) and eluted with an ethyl acetate / cyclohexane gradient (0-100% ethyl acetate). The product

WO 03/032972

38

fractions were reduced to dryness under vacuum and the residue recrystallised from ethyl acetate to give 5-chloro-N3-cyclopropyl-N4'-(cyclopropylmethyl)-6-methyl-1,1'biphenyl-3,4'-dicarboxamide.

NMR; δH [2H_6] – DMSO 8.64,(1H, t), 8.56,(1H, d), 7.95,(2H, d), 7.91,(1H, d), 7.67,(1H, d), 7.46,(2H, d), 3.16,(2H, t), 2.84,(1H, m), 2.26,(3H, s), 1.04,(1H, m), 0.68,(2H, m), 0.56,(2H, m), 0.43,(2H, m), 0.24,(2H, m). LCMS MH* 383/385, retention time 3.27minutes.

(a) 3-Bromo-5-chloro-N-cyclopropyl-4-methylbenzamide (Intermediate 16)

10

15

20

5

3-Bromo-5-chloro-4-methylbenzoic acid (Intermediate 17, 310mg, contaminated with 3bromo-5-chloro-4-methylbenzoic acid) was mixed with thionyl chloride (3ml) and the mixture heated at 90°C for 2.5hours. The excess thionyl chloride was evaporated under vacuum and the residue was dissolved in DCM (7.5ml). Cyclopropylamine (0.2ml) and sodium carbonate (500mg) were added to the solution and the reaction stirred for 2hours at room temperature. The reaction was filtered, the filtrate absorbed onto silica and applied to a SPE (Si, 10g). The SPE was eluted with an ethyl acetate / cyclohexane gradient (0-50% ethyl acetate) and the product fractions reduced to dryness under vacuum to give a mixture of 3-bromo-5-chloro-N-cyclopropyl-4methylbenzamide / 3-chloro-N-cyclopropyl-4-methylbenzamide (2:1). NMR; δH [${}^{2}H_{6}$] – DMSO 8.61,(1H, d), 8.03,(1H, s), 7.90,(1H, s), 2.85,(1H, m), 2.49,(3H,

s), 0.70,(2H, m), 0.58,(2H, m).

(b) 3-Bromo-5-chloro-4-methylbenzoic acid (Intermediate 17)

25

30

3-Chloro-4-methylbenzoic acid (270mg) was added in portions to a mixture of bromine (1ml) and iron powder (45mg) and the reaction stirred in a sealed vial for 28hours. The reaction mixture was poured into aqueous sodium thiosulphate and extracted with ethyl acetate (x2). The extracts were washed with brine, dried (magnesium sulphate) and the solvent evaporated under vacuum. The residue was redissolved in ethyl acetate, filtered and the filtrate reduced to dryness under vacuum to give a mixture of 3-bromo-5chloro-4-methylbenzoic acid and 3-chloro-4-methylbenzoic acid (2:1). NMR; δH [2H_6] – DMSO 8.02,(1H, d), 7.89,(1H, d), 2.51,(3H, s).

35

N4'-Cyclopentyl-N3-cyclopropyl-6-methyl-1,1'-biphenyl-3,4'-Example 33: dicarboxamide

N4'-(Cyclohexylmethyl)-N3-cyclopropyl-6-methyl-1,1'-biphenyl-3,4'-Example 34: dicarboxamide -

39

Example 35: N³-Cyclopropyl-N⁴'-(1-cyclopropylethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

Example 36: N⁴'-Cyclohexyl-N³-cyclopropyl-N⁴',6-dimethyl-1,1'-biphenyl-3,4'-dicarboxamide

Example 37: N⁴'-Cyclohexyl-N³-cyclopropyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

General Method H:

5

A solution of {3'-[(cyclopropylamino)carbonyl]-2-methyl-6'-methyl-1,1'-biphen-4-yl]carboxylic acid (50mg, 0.17mmol) in DMF (1ml) was treated with HATU (65mg, 0.17mmol) at room temperature. After 5minutes this was added to a solution of the amine (0.17mmol) and HOBT (23mg, 0.17mmol) in DMF (1ml). DIPEA (87ul, 3eq) was added. The reaction mixture was left at room temperature for 16hrs, then concentrated in vacuo. The residue was dissolved in DCM (1ml) and loaded onto a SPE cartridge (1g, aminopropyl) which had been pre-equilibrated with DCM. Residual sample was washed on with another portion of DCM (0.5ml), The cartridge was then eluted with: DCM (1x2.5ml), chloroform (1x2.5ml), ethyl acetate (1x2.5ml), and methanol (1x2.5ml). The fractions containing product were isolated by evaporation to give the desired product.

Compound	Amine	MH⁺	Retention time (minutes)	
Example 33	cyclopentylamine	363	3.17	
Example 34	pple 34 cyclohexylmethylamine		3.46	
Example 35	α-methylcyclopropylamine	363	3.13	
Example 36	N-cyclohexyl-N-methylamine	391	3.35	
Example 37	cyclohexylamine	377	3.30	

Example 38: 6-Chloro-N³-cyclopropyl-N⁴'-(cyclopropylmethyl)-1,1'-biphenyl-3,4'-dicarboxamide

WO 03/032972

5

10

20

30

35

40

40

3-Bromo-4-chloro-N-cyclopropylbenzamide (Intermediate 18, 55mg), N-cyclopropylmethyl-4-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)benzamide (Intermediate 19, 60mg), tetrakis(triphenylphosphine) palladium (5mg) and aqueous sodium carbonate (2N, 0.5ml) were mixed in DMF (1.2ml) and heated at 85°C under nitrogen for 18hrs. Ethyl acetate was added to the cooled reaction, the reaction filtered and the filtrate reduced to dryness under vacuum. The residue was applied to a SPE cartridge (Si, 5g) and eluted with an ethyl acetate / cylohexane gradient (0-100% ethyl acetate). The product fractions were reduced to dryness under vacuum to give 6-chloro-N³-cyclopropyl-N⁴'-(cyclopropylmethyl)-1,1'-biphenyl-3,4'-dicarboxamide. NMR; δ H [2 H₆] – DMSO 8.65,(1H, t), 8.58,(1H, d), 7.95,(2H, d), 7.85,(2H, m), 7.56,(2H, d), 3.16,(2H, t), 2.84,(1H, m), 1.05,(1H, m), 0.69,(2H, m), 0.55,(2H, m), 0.43,(2H, m), 0.24,(2H, m).

LCMS MH⁺ 369/371, retention time 3.12minutes.

15 (a) 3-Bromo-4-chloro-N-cyclopropylbenzamide (Intermediate 18)

To a solution of 3-bromo-4-chlorobenzoic acid (120mg) in DMF (1ml) was added a solution of HATU (192mg) in DMF (1ml) and a solution of HOBT (69mg) in DMF (1ml). To this mixture was added cyclopropylamine (0.04ml) and DIPEA (0.27ml). The reaction was stirred at room temperature for 18hours, before diluting with methanol (5ml) and filtration through a SPE cartridge (SCX, 2g). The filtrate was applied to a SPE cartridge (Aminopropyl, 10g) and washed through with methanol (10ml). The combined filtrate and washings were reduced to dryness under vacuum to give 3-bromo-4-chloro-N-cyclopropylbenzamide.

- NMR; δH CDCl3 7.99,(1H, d), 7.62,(1H, dd), 7.50,(1H, d), 2.90,(1H, m), 0.89,(2H, m), 0.63,(2H, m).
 - (b) N-Cyclopropylmethyl-4-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)benzamide (Intermediate 19)

4-Bromo-N-cyclopropylmethylbenzamide (Intermediate 20, 762mg), bis(pinnacolato)diborane (3.8g), potassium acetate (1.77g) and PdCl₂dppf (60mg) were heated at 80°C in DMF (20ml) for 18hours. The cooled reaction was absorbed onto silica and applied to 2 SPE's (Si, 10g). Each SPE was eluted with an ethyl acetate / /cyclohexane gradient (0-60% ethyl acetate). The product fractions were combined and the solvents evaporated under vacuum. The residue was triturated with cyclohexane to give N-cyclopropylmethyl-4-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)benzamide as a white solid.

NMR; δ H [2 H₆] – DMSO 8.63,(1H, t), 7.86,(2H, d), 7.74,(2H, d), 3.14,(2H, t), 1.31,(12H, s), 1.03,(1H, m), 0.43,(2H, m), 0.23,(2H, m).

(c) 4-Bromo-N-cyclopropylmethylbenzamide (Intermediate 20)

4-Bromobenzoyl chloride (5g, 22.8mmol) in dry THF (40ml) was added dropwise at 0°C to a solution of cyclopropanemethylamine (1.62g, 22.8mmol) and triethylamine (3ml, 22.8mmol) in dry THF (10ml). The suspension was stirred at room temperature under nitrogen for 16 hours. The solvent was removed *in vacuo* and the residue partitioned between DCM (75ml) and aqueous sodium carbonate (1M, 75ml). The layers were separated and the aqueous layer extracted with DCM (2x50ml). The combined organic extracts were washed with brine (100ml), dried (magnesium sulphate) and solvent removed *in vacuo*. The crude material was purified by silica Biotage cartidge (90g) eluting with cyclohexane / ethyl acetate (9:1) to give, after evaporation of solvent *in vacuo*, 4-bromo-N-cyclopropylmethylbenzamide (4.31g, 16.96mmol).
NMR: δH [²H₆] – DMSO 8.67,(1H, bt), 7.85,(2H, d), 7.73,(2H, d), 3.17,(2H, t), 1.05,(1H, m), 0.50-0.27,(4H, 2xm). LC/MS: MH+ 254/256, retention time 3.00minutes.

Example 39: N^{4'}-(Cyclopropylmethyl)-6-methyl-N³-(1,3,4-thiadiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide

HATU (61mg, 0.16mmol) was added to a solution of {4'-

- 20 [(cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphen-3-yl}carboxylic acid (50mg, 0.16mmol) in DMF (1ml). After 5 minutes HOBT (22mg, 0.16mmol), 2-amino-1,3,4thiadiazole (16mg, 0.016mmol) and DIPEA (0.084ml, 0.48mmol) were added and the reaction mixture stirred at 80°C under nitrogen for 18 hours. The DMF was removed in vacuo and the residue partitioned between ethyl acetate (10ml) and aqueous sodium 25 carbonate solution (1M, 10ml). The layers were separated and the aqueous layer extracted with ethyl acetate (2x5ml) . The organic extracts were washed with water (20ml), brine (20ml), dried (magnesium sulphate), and the solvent removed in vacuo. The crude material was purified by silica biotage chromatography (8g) eluting with a toluene:ethanol gradient (95:5 to 90:10) to yield N4'-(cyclopropylmethyl)-6-methyl-N3-30 (1,3,4-thiadiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide (0.015g, 0.038mmol). NMR: δH [$^{2}H_{6}$] – DMSO 12.9,(1H, bs.), 8.98,(1H, s), 8.43,(1H, bt) 7.81,(1H, d), 7.78,(1H, dd), 7.73,(2H, d), 7.32,(2H, d), 7.28,(1H, d), 2.94,(2H, t), 2.10,(3H, s), 0.825,(1H, m), 0.23 -0.024,(4H, m). LC/MS: MH* 393, retention time 3.09minutes.
- 35 <u>Example 40: N³-Cyclopropyl-N⁴'-(4-hydroxybutyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide</u>

Example 41: N³-Cyclopropyl-6-methyl-N⁴'-{2-[(methylsulfonyl)amino]ethyl}-1,1'-biphenyl-3,4'-dicarboxamide

Example 42: N³-Cyclopropyl-N⁴'-(3-hydroxypropyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

Example 43: N³-Cyclopropyl-N⁴'-(2-hydroxyethyl)-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

5

10

15

25

General Method I:

HATU (65mg, 0.17mmol) was added to a solution of {3'-[(cyclopropylamino)carbonyl]-6'-methyl-biphen-4-yl} carboxylic acid (50mg, 0.17mmol) in DMF (2ml). After 5 minutes HOBT (23mg, 0.17mmol), amine (0.17mmol) and DIPEA (0.087ml, 0.51mmol) were added and the reaction mixture stirred at room temperature under nitrogen for 18 hours. Ethyl acetate (50ml) and hydrochloric acid (1M, 50ml) were added and the layers separated. The organic layer was washed with aqueous sodium carbonate (1M, 50ml), brine (25ml), dried (magnesium sulphate) and solvent removed *in vacuo*. The crude material was purified by SPE cartridge (Si, 5g) eluting with DCM:ethanol:ammonia 400:8:1,then, ethyl acetate, acetonitrile, acetone and ethanol to yield the desired product.

Compound	Amine	MH⁺	Retention time (minutes)
Example 40	4-hydroxybutylamine	367	2.66
Example 41	N-(2-aminoethyl) methanesulphonamide	416	2.67
Example 42	3-hydroxypropylamine	353	2.62
Example 43	2-hydroxyethylamine	339	2.54

20 <u>Example 44: N³-Cyclopropyl-N⁴'-(cyclopropylmethyl)-5,6-dimethyl-1,1'-biphenyl-3,4'-dicarboxamide</u>

3-Bromo-N-cyclopropyl-4,5-dimethylbenzamide (Intermediate 21, 30mg), N-cyclopropylmethyl-4-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)benzamide (28mg), tetrakis(triphenylphosphine) palladium (1mg) and aqueous sodiumhydrogen carbonate (1M, 0.5ml) were mixed in propan-2-ol (2ml) and heated at 90°C under nitrogen for 24hrs. The reaction was absorbed onto silica and applied to a SPE (Si, 10g) and eluted with an ethyl acetate / cyclohexane gradient (0-100% ethyl acetate). The product fractions were reduced to dryness under vacuum and the residue recrystallised from

43

ethyl acetate to give N³-cyclopropyl-N⁴'-(cyclopropylmethyl)-5,6-dimethyl-1,1'-biphenyl-3,4'-dicarboxamide.

NMR; δ H [2 H₆] – DMSO 8.62,(1H, t), 8.38,(1H, d), 7.94,(2H, d), 7.67,(1H, s), 7.52,(1H, s), 7.41,(2H, d), 3.18,(2H, t), 2.84,(1H, m), 2.34,(3H, s), 2.14,(3H, s), 1.05,(1H, m), 0.68,(2H, m), 0.56,(2H, m), 0.45,(2H, m), 0.25,(2H, m). LCMS MH $^+$ 363, retention time 3.06minutes.

(a) 3-Bromo-N-cyclopropyl-4,5-dimethylbenzamide (Intermediate 21)

5

3-Bromo-4,5-dimethylbenzoic acid (200mg,) was mixed with thionyl chloride (2ml) and the mixture heated at 90°C for 2.5hours. The excess thionyl chloride was evaporated under vacuum and the residue was dissolved in DCM (5ml). Cyclopropylamine (0.2ml) and sodium carbonate (300mg) were added to the solution and the reaction stirred for 2hours at room temperature. The reaction was filtered, the filtrate reduced to dryness under vacuum and the residue with ether. The resulting solid was dissolved in acetone/methanol, absorbed onto silica, applied to a SPE (Si, 5g) and eluted with an ethyl acetate / cyclohexane gradient (0-50% ethyl acetate) to give 3-Bromo-N-cyclopropyl-4,5-dimethylbenzamide.

NMR; δH [2H_6] – DMSO 8.44,(1H, d), 7.87,(1H, s), 7.64,(1H, s), 2.83,(1H, m), 2.34,(6H, s), 0.69,(2H, m), 0.57,(2H, m).

Example 45: N⁴'-(Cyclopropylmethyl)-N³-ethyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

HATU (61mg, 0.16mmol) was added to a solution of {4'-

- [(cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphen-3-yl}carboxylic acid (50mg, 0.16mmol) in DMF (2ml). After 5 minutes HOBT (22mg, 0.16mmol), ethylamine [0.013ml, 0.16mmol, 70% solution in water] and DIPEA [0.084ml, 0.48mmol] were added and the reaction mixture stirred at room temperature under nitrogen for 18 hours. The reaction was partitioned between ethyl acetate (50ml) and hydrochloric acid (1M,
- 50ml). The organic phase was washed with aqueous sodium carbonate (1M, 50ml), brine (25ml), dried (magnesium sulphate) and the solvent removed *in vacuo* to yield N^{4'}-(cyclopropylmethyl)-N³-ethyl-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide (51mg, 0.15mmol).

NMR: δH [2H_6] – DMSO 8.65,(1H, bt), 8.50,(1H, bt) 7.95,(2H, d), 7.78,(1H, dd), 7.73,(1H, d), 7.49,(2H, d), 7.42,(1H, d), 3.30,(2H, m), 3.18,(2H, t), 2.28,(3H, s), 1.10,(3H, t), 1. 05,(1H, m), 0.45-0.24,(4H, 2xm). LC/MS: MH $^+$ 337, retention time 2.91minutes.

44

Example 46: N³-Cyclopropyl-N⁴-[3-(dimethylamino)-2,2-dimethylpropyl]-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

HATU (65mg, 0.17mmol) was added to a solution of {3'-[(cyclopropylamino)carbonyl]-6'-methyl-biphen-4-yl} carboxylic acid (50mg, 0.17mmol) in DMF (2ml). After 5 minutes HOBT (23g, 0.17mmol), N,N,2,2-tetramethyl-1,3-propanediamine (22mg, 0.17mmol) and DIPEA (0.087ml, 0.51mmol) were added and the reaction mixture stirred at 80°C under nitrogen for 16 hours. The DMF was removed *in vacuo* and the residue partitioned between DCM (5ml) and aqueous sodium carbonate solution (1M, 5ml). The layers were separated and the organic layer purified by SPE cartridge (Si, 5g) eluting in turn with DCM, chloroform, ether, ethyl acetate, acetonitrile, acetone, ethanol and methanol to N³-cyclopropyl-N⁴'-[3-(dimethylamino)-2,2-dimethylpropyl]-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide (0.033g, 0.081mmol).

NMR: δH [²H₆] – DMSO 8.56,(1H, bt), 8.43,(1H, bd), 7.90,(2H, d) 7.76,(1H, dd), 7.70,(1H, d), 7.48,(2H, d), 7.39,(1H, d), 3.21,(2H, d), 2.84,(1H, m), 2.28,(3H, s), 2.26,(6H, s), 2.19,(2H, s), 0.90,(6H, s), 0.71 -0.53,(4H,2xm). LC/MS: MH⁺ 408, retention time 2.19minutes.

5

10

15

35

Example 47: N⁴'-(Cyclopropylmethyl)-6-methyl-N³-(5-phenyl-1,3-thiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide

2-Amino-5-phenylthiazole (16.8mg) was added to a solution of {4'[(cyclopropylmethylamino)carbonyl]-6-methyl-1,1'-biphen-3-yl}carboxylic acid (30mg),
HATU (26mg) and DIPEA (0.03ml) in DMF (1ml) and the reaction stirred at room
temperature for 18hours. The reaction was diluted with water, the precipitate filtered off
and triturated with methanol to give N^{4'}-(cyclopropylmethyl)-6-methyl-N³-(5-phenyl-1,3thiazol-2-yl)-1,1'-biphenyl-3,4'-dicarboxamide.
NMR; δH [²H₆] – DMSO 12.77,(1H, b), 8.65,(1H, t), 8.03-7.95,(5H, m), 7.65,(2H, d),
7.56,(2H, d), 7.51,(1H, d), 7.45-7.38,(2H, m), 7.30,(1H, m), 3.18,(2H, t), 2.33,(3H, s),
1.05,(1H, m), 0.44,(2H, m), 0.25,(2H, m). LCMS: MH⁺ 468, retention time 3.79minutes.

30 <u>Example 48: N³-Cyclopropyl-N⁴'-(cyclopropylmethyl)-4-fluoro-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide</u>

5-Bromo-N-cyclopropyl-2-fluoro-4-methylbenzamide (Intermediate 22, 30mg), N-cyclopropylmethyl-4-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)benzamide (28mg), tetrakis(triphenylphosphine) palladium (1mg) and aqueous sodiumhydrogen carbonate (1M, 0.5ml) were mixed in propan-2-ol (2ml) and heated at 90°C under nitrogen for 24hrs. The reaction was absorbed onto silica and applied to a SPE (Si, 5g) and eluted with an ethyl acetate / cyclohexane gradient (0-100% ethyl acetate). The product fractions were reduced to dryness under vacuum and the residue recrystallised from

45

ethyl acetate to give N³-cyclopropyl-N⁴'-(cyclopropylmethyl)-4-fluoro-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide.

NMR; δ H [2 H₆] – DMSO 8.63,(1H, t), 8.35,(1H, d), 7.93,(2H, d), 7.45,(2H, d), 7.39,(1H, d), 7.27,(1H, d), 3.17,(2H, t), 2.83,(1H, m), 2.26,(3H, s), 1.05,(1H, m), 0.69,(2H, m), 0.54,(2H, m), 0.45,(2H, m), 0.25,(2H, m). LCMS MH $^{+}$ 367, retention time 2.97minutes.

(a) 5-Bromo-N-cyclopropyl-2-fluoro-4-methylbenzamide (Intermediate 22)

5

20

25

30

35

5-Bromo-2-fluoro-4-methylbenzoic acid (Intermediate 23, 180mg) was mixed with thionyl chloride (2ml) and the mixture heated at 90°C for 2hours. The excess thionyl chloride was evaporated under vacuum and the residue was dissolved in DCM (5ml). Cyclopropylamine (0.1ml) and sodium carbonate (300mg) were added to the solution and the reaction stirred for 2hours at room temperature. The reaction was filtered, the filtrate reduced to dryness under vacuum and the residue recrystallised from cyclohexane to give 5-bromo-N-cyclopropyl-2-fluoro-4-methylbenzamide. NMR; δH [²H₆] – DMSO 8.41,(1H, s), 7.71,(1H, d), 7.36,(1H, d), 2.81,(1H, m), 2.36,(3H, s), 0.69,(2H, m), 0.55,(2H, m).

(b) 5-Bromo-2-fluoro-4-methylbenzoic acid (Intermediate 23)

2-Fluoro-4-methylbenzoic acid (244mg) was added in portions to a mixture of bromine (1ml) and iron powder (60mg) and the reaction stirred in a sealed vial at room temperature for 25minutes. The reaction was poured into aqueous sodium thiosulphate and extracted with ethyl acetate (x2). The combined extracts were washed with brine, dried (magnesium sulphate) and the solvent evaporated under vacuum. The residue was recrystallised from cyclohexane to give 5-bromo-2-fluoro-4-methylbenzoic acid. NMR; δH [²H₆] – DMSO 13.44,(1H, b), 7.98,(1H, d), 7.41,(1H, d), 2.39,(3H, s).

Example 49: N³-Cyclopropyl-N⁴-{[(methylamino)carbonyl]methyl}-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide

HATU (65mg, 0.17mmol) was added to a solution of {3'-[(cyclopropylamino)carbonyl]-6'-methyl-biphen-4-yl}carboxylic acid (50mg, 0.17mmol) in DMF (2ml). After 5 minutes HOBT (23mg, 0.17mmol), 2-amino-N-methylacetamide (0.17mmol) and DIPEA (0.087ml, 0.51mmol) were added and the reaction mixture stirred at room temperature under nitrogen for 18 hours. The DMF was removed *in vacuo* and the residue partitioned between DCM (5ml) and aqueous sodium carbonate solution (1M, 5ml). The organic phase was purified by SPE cartridge (Si, 5g) eluting in turn with DCM, chloroform, ether, ethyl acetate, acetonitrile, acetone, ethanol, DCM:ethanol:ammonia (40:8:1, 20:8:1 and 10:8:1). The product fractions were concentrated *in vacuo* to give

46

 N^3 -cyclopropyl- N^4 '-{[(methylamino)carbonyl]methyl}-6-methyl-1,1'-biphenyl-3,4'-dicarboxamide.

LC/MS: MH⁺ 366, retention time 2.56 minutes.

5	Abbreviations

J	Appleviations	
	DCM	Dichloromethane
	DIPEA	N,N-Diisopropylethylamine
	DME	Dimethoxyethane
	DMF	Dimethylformamide
10	DMSO	Dimethylsulphoxide
	HATU	O-(7-Azabenzotriazol-1-yl)-N,N,N',N'-tetramethyluronium
		hexafluorophosphate
	HBTU	O-Benzotriazol-1-yl-N,N,N',N'-tetramethyluronium
		hexafluorophosphate
15	HOBT	1-Hydroxybenzotriazole hydrate
	PyBOP	Benzotriazol-1-yl-oxy-tripyrrolidinophosphonium hexafluorophosphate
	SPE	Solid phase extraction
	THF	Tetrahydrofuran

The activity of the compounds of the invention as p38 inhibitors may be demonstrated in the following assays:

p38 Kinase Assay

25

30

35

The peptide substrate used in the p38 assay was biotin-IPTSPITTTYFFFRRR-The p38 and MEK6 proteins were purified to homogeneity from E.coli amide. The fusion proteins were tagged at the N-terminus with expression systems. Glutathione-S-Transferase (GST). The maximum activation was achieved by incubating 20uL of a reaction mixture of 30nM MEK6 protein and 120nM p38 protein in the presence of 1.5uM peptide and 10mM Mg(CH₃CO₂)₂ in 100mM HEPES, pH 7.5, added to 15uL of a mixture of 1.5uM ATP with 0.08uCi [g-33P]ATP, with or without 15uL of inhibitor in 6%DMSO. The controls were reactions in the presence (negative controls) or absence (positive controls) of 50 mM EDTA. Reactions were allowed to proceed for 60 min at room temperature and quenched with addition of 50uL of 250mM EDTA and mixed with 150uL of Streptavidin SPA beads (Amersham) to 0.5mg/reaction. The Dynatech Microfluor white U-bottom plates were sealed and the beads were allowed to settle overnight. The plates were counted in a Packard TopCount for 60 seconds. IC₅₀ values were obtained by fitting raw data to %I = 100*(1-(I-C2)/(C1-C2)), where I was CPM of background, C1 was positive control, and C2 was negative control.

40 α P38 Fluorescence Polarisation Method

47

 α P38 was prepared in house. SB4777790-R Ligand was diluted in HEPES containing MgCl2, CHAPS, DTT and DMSO. This was added to blank wells of a Black NUNC 384 well plate. α P38 was added to this ligand mixture then added to the remainder of the 384 well plate containing controls and compounds. The plates were read on an LJL Analyst and Fluorescence Anisotropy used to calculate the compound inhibition.

5

10

The application of which this description and claims forms part may be used as a basis for priority in respect of any subsequent application. The claims of such subsequent application may be directed to any feature or combination of features described herein. They may take the form of product, composition, process or use claims and may include, by way of example and without limitation, one or more of the following claims:

48

Claims:

1. A compound of formula (I):

$$\begin{array}{c} R^{2} \\ O \\ N - (CH_{2})_{\overline{m}} - R^{1} \\ \end{array}$$

$$(I)$$

$$R^{3}$$

5

when m is 0 to 4 R^1 is selected from C_{1-6} alkyl, C_{3-7} cycloalkyl, C_{2-6} alkenyl, - $SO_2NR^4R^5$, - $CONR^4R^5$ and - $COOR^4$;

and when m is 2 to 4 R¹ is additionally selected from C₁₋₆alkoxy, hydroxy, NR⁴R⁵, -NR⁴SO₂R⁵, -NR⁴SOR⁵, -NR⁴COR⁵, and -NR⁴CONR⁴R⁵;

 R^2 is selected from hydrogen, C_{1-6} alkyl and $-(CH_2)_n$ - C_{3-7} cycloalkyl;

 R^3 is the group –CO-NH-(CH₂)_p- R^6 ;

 R^4 and R^5 are independently selected from hydrogen, C_{1-6} alkyl, heterocyclyl optionally substituted by C_{1-4} alkyl; and phenyl wherein the phenyl is optionally substituted by up to two groups independently selected from C_{1-6} alkoxy, C_{1-6} alkyl and halogen;

15

10

or R⁴ and R⁵, together with the nitrogen atom to which they are bound, form a five- to six-membered heterocyclic or heteroaryl ring optionally containing up to one additional heteroatom selected from oxygen, sulfur and nitrogen, wherein the ring may be substituted by up to two C₁₋₆alkyl groups:

20

when p is 0 to 2 R⁶ is selected from hydrogen, C₁₋₆alkyl, C₃₋₇cycloalkyl, CONHR⁷, phenyl optionally substituted by R⁹ and/or R¹⁰ or heteroaryl optionally substituted by R⁹ and/or R¹⁰ and heterocyclyl optionally substituted by R⁹ and/or R¹⁰:

and when p is 2 R^6 is additionally selected from C_{1-6} alkoxy, NHCOR⁷, NHCONHR⁷, NR⁷R⁸, and OH;

25

R⁷ is selected from hydrogen, C₁₋₆alkyl and phenyl wherein the phenyl group may be optionally substituted by up to two substituents selected from C₁₋₆alkyl and halogen;

 R^8 is selected from hydrogen and $C_{\text{1-6}}\text{alkyl};$

or R⁷ and R⁸, together with the nitrogen atom to which they are bound, form a five- to six-membered heterocyclic or heteroaryl ring optionally containing up to one

49

additional heteroatom selected from oxygen, sulfur and nitrogen, wherein the ring may be substituted by up to two C₁₋₆alkyl groups;

 R^9 is selected from C_{1-6} alkyl, C_{1-6} alkoxy, $-CONR^8R^{11}$, $-NHCOR^{11}$, $-SO_2NHR^{11}$, $-NHSO_2R^{11}$, halogen, trifluoromethyl, $-X-(CH_2)_r$ -phenyl optionally substituted by one or more halogen atoms or C_{1-6} alkyl groups, $-X-(CH_2)_r$ -heterocyclyl or $-X-(CH_2)_r$ -heterocyclyl or heterocyclyl or heteroaryl group may be optionally substituted by one or more substituents selected from C_{1-6} alkyl;

R¹⁰ is selected from C₁₋₆alkyl and halogen;

or when R⁹ and R¹⁰ are ortho substituents, then together with the carbon atoms to which they are bound, R⁹ and R¹⁰ may form a five- or six-membered saturated or unsaturated ring to give a fused bicyclic ring system, wherein the ring that is formed by R⁹ and R¹⁰ may optionally contain one or two heteroatoms selected from oxygen, nitrogen and sulfur;

R¹¹ is selected from hydrogen and C₁₋₆alkyl;

X is selected from -O- and a bond;

U is selected from methyl and halogen;

W is selected from methyl and chlorine;

V and Y are each selected independently from hydrogen, methyl and halogen;

m is selected from 0, 1, 2, 3 and 4 wherein each carbon atom of the resulting carbon chain may be optionally substituted with one or two groups selected independently from C_{1-6} alkyl;

n is selected from 0, 1, 2 and 3;

p and r are independently selected from 0, 1 and 2;

s is selected from 0, 1 and 2;

or a pharmaceutically acceptable salt or solvate thereof.

- 2. A compound according to claim 1 wherein R^1 is selected from C_{1-4} alkyl, C_{3-6} cycloalkyl, -CONHCH₃, -SO₂NH₂, -SO₂N(CH₃)₂, methoxy, -NHSO₂CH₃ and -NHCOCH₃.
- 30 3. A compound according to claim 1 wherein R¹ is selected from C₃₋₆cycloalkyl; CONR⁴R⁵, hydroxy, NR⁴R⁵ and -NR⁴SO₂R⁵.
 - 4. A compound according to any one of the preceding claims wherein R² is selected from hydrogen, C_{1.4}alkyl and -CH₂-cyclopropyl, more preferably hydrogen.
 - 5. A compound according to claim 4 wherein R² is hydrogen.
 - 6. A compound according to any one of the preceding claims wherein R^6 is selected from C_{1-4} alkyl, cyclopropyl, -CH₂-cyclopropyl, pyridinyl and phenyl.

35

5

10

15

20

25

- 7. A compound according to any one of claims 1 to 5 wherein R^6 is selected from C_{1-4} alkyl, C_{3-6} cycloalkyl, $CONHR^7$, phenyl optionally substituted by R^9 and/or R^{10} , and heteroaryl optionally substituted by R^9 and/or R^{10} .
- 5 8. A compound according to any one of the preceding claims wherein m is selected from 0, 1 and 2.
 - 9. A compound according to any one of the preceding claims wherein p is selected from 0 and 1.
 - A compound according to claim 1 as defined in any one of Examples 1 to 49, or a pharmaceutically acceptable salt or solvate thereof.
- 11. A process for preparing a compound according to any one of claims 1 to 10 which comprises:
 - (a) reacting a compound of formula (XIII)

10

20 (XIII)

wherein R^1 , R^2 , U, W, V, Y, m and s are as defined in claim 1, with a compound of formula (XIV)

$$R^{6}-(CH_{2})_{p}-NH_{2} \tag{XIV}$$

wherein R⁶ and p are as defined in claim 1, under amide forming conditions optionally converting the acid compound (XIII) to an activated form of the acid before reaction with the amine compound (XIV);

51

(b) reacting a compound of formula (XV)

5 (XV)

wherein R³, U, W, V, Y and s are as defined in claim 1, with a compound of formula (XVI)

 $R^{1}(CH_{2})_{m}NR^{2}H$

(XVI)

wherein R¹, R², m and n are as defined above, under amide forming conditions;

15 (c) reacting a compound of formula (XVII)

(XVII)

wherein R3, U, W, V, Y and s are as defined in claim 1,

WO 03/032972

52

with a compound of formula (XVI) as defined above; or

(d) reacting a compound of formula (XVIII)

$$W$$
 R^3

5

(XVIII)

wherein W, V, Y and R³ are as defined in claim 1, with a compound of formula (XIX)

10

$$(U)_s$$
 R^2
 $N - (CH_2)_m R^1$

(XIV)

wherein R¹, R², U, m and s are as defined in claim 1 and hal is halogen, in the presence of a catalyst.

15

- 12. A pharmaceutical composition comprising a compound according to any one of claims 1 to 10 or a pharmaceutically acceptable salt or solvate thereof, in admixture with one or more pharmaceutically acceptable carriers, diluents or excipients.
- 20 13. A method for treating a condition or disease state mediated by p38 kinase activity or mediated by cytokines produced by the activity of p38 kinase comprising administering to a patient in need thereof a compound according to any one of claims 1 to 10 or a pharmaceutically acceptable salt or solvate thereof.
- 25 14. A compound according to any one of claims 1 to 10 or a pharmaceutically acceptable salt or solvate thereof for use in therapy.

53

15. Use of a compound according to any one of claims 1 to 10 or a pharmaceutically acceptable salt or solvate thereof in the manufacture of a medicament for use in the treatment of a condition or disease state mediated by p38 kinase activity or mediated by cytokines produced by the activity of p38 kinase.

INTERNATIONAL SEARCH REPORT

International Application No PCT/EP 02/11577

	PCT/EP 02/11577		
IPC 7	A61K31/166 A61K31/167 C07C23 C07C237/22 C07C311/05 C07D21 C07D277/46 C07D285/12 C07D41 o International Patent Classification (IPC) or to both national class	3/40 C07D215/12 C 7/04	:07C233/69 :07D231/40
	SEARCHED	ilication and IPC	
Minimum de IPC 7	ocumentation searched (classification system followed by classific $A61K - C07C - C07D$. ,	
	tion searched other than minimum documentation to the extent the		
	ata base consulted during the international search (name of data ternal, WPI Data, BEILSTEIN Data,		s used)
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the	relevant passages	Relevant to claim No.
Х	EP 0 849 256 A (JAPAN TOBACCO II 24 June 1998 (1998-06-24) page 129 -page 130; claim 13 page 124 -page 125; claim 1 page 130; claim 16	NC)	1-9, 11-15
А	WO 00 41698 A (RIEDL BERND ;LOW TIMOTHY B (JP); DUMAS JACQUES (I J) 20 July 2000 (2000-07-20) the whole document 	INGER JS); RENICK	1-14
Furth	er documents are listed in the continuation of box C.	X Patent family members are I	isted in annex.
"A" documer conside "E" earlier de filing de "L" documer which is citation "O" documer other m documer later the	at which may throw doubts on priority claim(s) or s cited to establish the publication date of another or other special reason (as specified) nt referring to an oral disclosure, use, exhibition or	"T" later document published after the or priority date and not in conflict cited to understand the principle invention "X" document of particular relevance; cannot be considered novel or cannot be considered to involve an inventive step when the same of particular relevance; cannot be considered to involve a document is combined with one of the art. "A" document member of the same particular relevance; cannot be considered to involve a document is combined with one of the art.	with the application but or theory underlying the the claimed invention annot be considered to e document is taken alone the claimed invention an inventive step when the or more other such docubivious to a person skilled attent family
10	February 2003	20/02/2003	
Name and m	ailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016	Authorized officer Fink, D	

INTERNATIONAL SEARCH REPORT

International application No. PCT/EP 02/11577

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)	
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:	
1. X Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely: Although claim 13 is directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the	
compound/composition.	
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:	
3. Claims Nos.:	
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).	
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)	
This International Searching Authority found multiple inventions in this international application, as follows:	
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.	
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.	
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:	
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:	
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.	

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No
PCT/EP 02/11577

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
EP 0849256	A	24-06-1998	AU EP US WO JP JP TW US	6709596 A 0849256 A1 6174887 B1 9708133 A1 2829599 B2 9118658 A 410218 B 6420561 B1	19-03-1997 24-06-1998 16-01-2001 06-03-1997 25-11-1998 06-05-1997 01-11-2000 16-07-2002
WO 0041698	A	20-07-2000	AU CA EP JP WO US	2725000 A 2359244 A1 1158985 A1 2002534468 T 0041698 A1 2002065296 A1	01-08-2000 20-07-2000 05-12-2001 15-10-2002 20-07-2000 30-05-2002